Amphenol[®] Cylindrical Connectors for Printed Circuit Board Applications

12-170-2



Proven & reliable cylindrical connector solutions for PC board attachment: MIL-DTL-38999, MIL-C-26482 and MIL-5015, with a wide range of contact arrangements and options



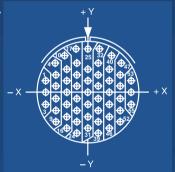
Amphenol



This catalog has been specifically designed to assist in the critical process of selecting the right cylindrical connector for a printed circuit board application.

Contact arrangements have been carefully selected to guide designers to the most commonly available and widely used insert patterns.

Pin-out location illustrations of these contact insert patterns are shown first, followed by connector shell drawings in three series: MIL-DTL-38999, MIL-C-26482, MIL-5015.



For more information on the wide variety of PC tail contacts that are offered by Amphenol, see catalog 12-130, High Frequency Contacts, which also includes coax, twinax, triax and quadrax shielded contacts. Amphenol has earned the reputation as the leader in the military electrical connection arena. Amphenol's interconnects meet almost any aerospace and ground vehicle design need as well as many industrial needs.

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Amphenol Sales Office and Distributor Listing

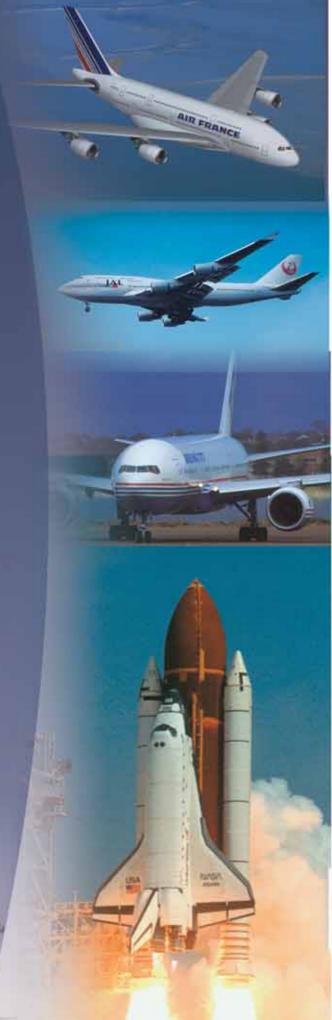
If more information is needed concerning the products in this publication, or if you have any special application needs, please contact your nearest Amphenol sales office or Amphenol Corporation at the following address:

Amphenol Corporation Amphenol Aerospace 40-60 Delaware Ave., Sidney, NY 13838-1395 Phone: 800-678-0141 or 607-563-5011 Fax: 607-563-5157

See this catalog and the majority of catalogs of Amphenol Aerospace and Amphenol Industrial Interconnection Products at: www.amphenol-aerospace.com

Amphenol operates quality systems that are certified to ISO9001:2000 by third party registrars.





Amphenol [®]Cylindrical Connectors for Printed Circuit Board Applications

Amphenol provides three popular connector series with PC tail contacts. The following key points give a quick overview of these series. For more detail, there are series catalogs available as listed below*. Go to **www.amphenol-aerospace.com** to view and download these catalogs. There is a guide to selecting a cylindrical connector with printed circuit board contacts on the following page to assist you further.

MIL-DTL-38999 CONNECTORS, METAL & COMPOSITE

- · Lightweight, compact, high density and high reliability cylindrical
- · Operating voltage to 900 VAC (RMS) at sea level
- · Environmentally resistant
- · Solder or crimp rear release contacts in mating plug
- Series I (LJT) Bayonet coupling
- Scoop-proof (recessed pins) offers maximum contact protection
- Series II (JT) Bayonet coupling
 - For applications requiring maximum weight/space savings and reliability
- Series III (Tri-Start) Threaded, quick coupling in one complete turn
 - Designed for general duty as well as severe environmental applications
 - Superior EMI shielding with grounding fingers and metal-to-metal mating
 - Filter/Transient protection versions available
 - Scoop-proof contact protection
 - Stainless steel firewall versions, and composite versions

MIL-C-26482 CONNECTORS

- · Medium size, widely used cylindrical
- Operating voltage to 1,000 VAC (RMS) at sea level
- Series 1 (PT) Bayonet coupling most commonly used in PCB applications
- Environmentally resistant

• Solder or crimp front and rear release contacts in mating plug Black/green zinc alloy plating (cadmium-free) available

MIL-5015 CONNECTORS

- · Medium-heavy weight, time-tested cylindrical
- Operating voltage to 1,500 VAC (RMS) at sea level
- Environmentally resistant or general duty
- Threaded coupling
- · Solder or crimp rear insertion contacts in mating plug
- Black/green zinc alloy plating (cadmium-free) available

Also provided in this catalog are several additional product options for the designer of PCB board applications. For example: Amphenol's flex assemblies provide solutions for attachment to PCB boards where a self-locking terminal pad is needed or in tight-fitting space requirements. Connectors with compliant pin contacts are available, and pc tails within shielded coax, twinax and triax contacts are available. At the end of the catalog, see a brief description of Amphenol PCB rectangular connectors, backplane assemblies, terminal blocks and wiring interface modules.

Go to www.amphenol-aerospace for catalogs online.



Special 38999 Connector with Stand-off Shell and PC Tails



38999 Series III Box Mount Connector with PC Tails



38999 Series III Connector with a Special Configuration Composite Shell and PC Tails





26482 Series 1 Jam Nut Connector with PC Tails

5015 Box Mount Connector with PC Tails



Flex Termination with MIL-C-26482 Special Connector

* Request Catalog 12-090 for MIL-DTL-38999 Series I, II Request Catalog 12-092 for MIL-DTL-38999 Series III Request Catalog 12-070 for MIL-C-26482, Series 1, 2 Request Catalog 12-071 for Matrix MIL-C-26482 Series 2 Request Catalog 12-020 for MIL-5015

Note: MIL-DTL-38999 supersedes MIL-C-38999.

Guide to Selecting a PCB Cylindrical Connector

The connector selection process is one of the most important engineering decisions to be made in any electronic application. Amphenol has created this catalog specifically to provide the necessary information to select, layout and design both the appropriate Amphenol® cylindrical connector with PCB contacts and the connector footprint (contact locations) on the printed circuit board. The guide that follows is for application of cylindrical connectors on rigid printed circuit boards and also applies if a flex print assembly or other optional is being used.

Engineers working on those PCB or flex print applications requiring rectangular connectors are encouraged to refer to page 46-48 and ask for Amphenol Rectangular Product catalogs.

How To Select a Cylindrical Connector for a PCB Application

The data provided in this catalog is based on three cylindrical connector series: MIL-DTL-38999 Series I, II and III, MIL-C-26482 Series 1, and MIL-C-5015. See page 1 for electrical and environmental features and differences of these three series. The "hot" side of the application determines the choice of pin or socket genders of the contacts.

How to Measure the PCB Tail Length

The tail length of the PCB is the portion of the contact that extends beyond the rear of the shell. This length will vary in relationship to the mounting flange,

depending on the series of connector selected. Standard lengths are shown on the connector shell style drawings in this

catalog. These shell style drawing pages also provide how to order part numbering for standard PCB cylindrical connectors.

When computing the desired tail length, it is important to take into consideration the following factors:

- The connector series and shell style.
- The mounting style of the receptacle; jam nut (D hole) or panel mount (four holes). This can affect the overall length of the tail.
- The extension of the tail beyond the opposite side of the board or the flex.
- The space required to adequately clean flux from between the board or flex and the rear of the connector shell. Connectors that are mounted flush against the board may trap soldering flux which could lead to corrosion of the solder joints.

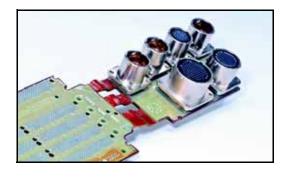
Would Alignment Discs, Headers or Special Stand-off Shells be Beneficial?

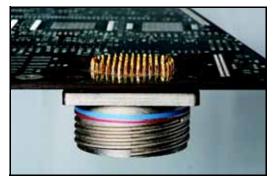
Any mechanical methods needed to stabilize the board or flex to the connector and/or the panel. The PCB tails shown in this catalog are of one diameter. Stepped tails or PCB tails with an increased diameter on a designated portion may be required for certain applications.

Alignment discs are available which provide ease of alignment of pins to boards, protection during shipment and optimized electrical circuit separation. Header assemblies (see pages 44 & 45) are available which provide time and cost saving potentials. Standoffs may be required for certain applications. Amphenol has developed a new stand-off adapter (see page 40) which may eliminate the need for special stand-off shell designs. Connectors with clinch nuts can be provided. Please call Amphenol to discuss any optional designs or any special requirements.



Special Design with Longer PC Tails in a 38999 Composite Shell Connector. Also shows an Alignment Disc.







Stand-off Adapter on a Jam Nut Receptacle.



Universal Header Assemblies are available for Flex Print/PC Board Mounting. Beneficial especially when electrical testing of the connector requires it to be removed and reattached.

Guide to Selecting a PCB Cylindrical Connector, cont.

What Determines the Diameter of the PCB Tail?

The outside diameter of the PCB tail is determined by the inside diameter of the plated through-hole on the board or flex print. The standard or most popular diameters are shown in the chart on the next page and are called out in the connector illustrations in this catalog (Pgs. 26-37).

Standard diameters of PCB tails

Connector Series	Size 16 Contact	Size 20 Contact	Size 22D Contact
MIL-DTL-38999	.062 ±.001	.019 ±.001	.019 ±.001
MIL-C-26482	.030 ±.001	.030 ±.001	Not available
MIL-5015	.030 ±.001	Not available	Not available

For availability of other contact diameters, consult Amphenol, Sidney NY.

Should PCB Tails be Gold Plated or Pre-tinned?

The standard PCB tails for MIL-DTL-38999 and MIL-C-26482 receptacles have gold plating, .00050 inches over nickel. PCB tails for MIL-C-5015 receptacles are plated with silver, .00010 inches over copper. Amphenol can substitute a pre-tinned version of these tails to facilitate the termination process. This pre-tinning is a 60/40 lead-tin alloy. Call Amphenol for further information on pre-tinning and any other plating of contacts not covered in this catalog.

Would Flex Assemblies be Necessary or Beneficial for the Application?

Flex print can radically simplify the assembly of a connector to a system, as well as eliminate wiring errors. Amphenol offers connector flex assemblies through ACT, Advanced Circuit Technologies division. Features and benefits of using flex technology include:

- Available for MIL-DTL-38999 (including filter EMI/EMP types), MIL-5015 and MIL-C-26482 cylindrical connectors
- Sculptures® Flexible Circuits with built-in terminations
- Eliminates failures associated with crimped or solder-on contacts
- Geometrically fit tight space requirements and create a self-locking terminal pad

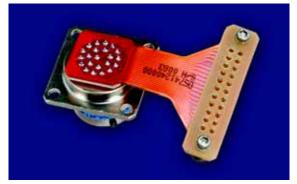
Should Other PC Tail Contact Types be Considered?

Press-Fit Connectors with compliant pins are available which engage the plated through-holes in the board without the need for soldering. This optional contact style offers the following benefits

- · Easy board repairability
- Improved board processing time
- Excellent temperature performance
- Ideal for low-lead applications

For more information on Press-Fit connectors with compliant pins refer to Amphenol data sheet #188.

Special Quadrax contacts have been designed with PC tails. Coax, twinax and triax contacts can also have PC tails. Refer to Amphenol catalog 12-130. Go online at www.amphenol-aerospace.com or consult Amphenol Aerospace for further information.



Flex Termination for Attachment to PC Boards



Compliant Pin Contacts in a Bayonet 38999 Catalog



Quadrax PC Tail Contacts Combined with Standard PC Tail Contacts



Quadrax Contacts with PC Tails in a 38999 Connector with Special Stand-off Shell

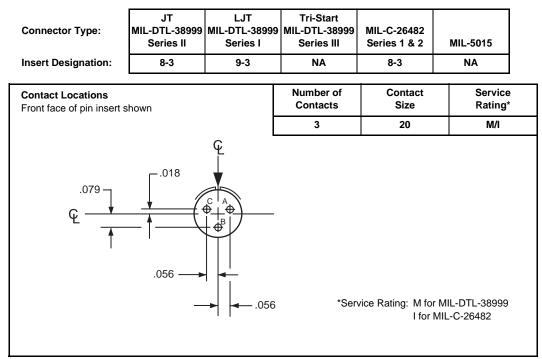
Cylindrical Connectors with PCB contacts insert availability

The following table lists the most commonly used insert arrangements for printed circuit board application of MIL-DTL-38999, MIL-C-26482 and MIL-C-5015 cylindrical connectors. This represents the most readily available patterns within these series. See illustrations of these selected patterns on the following pages. If you require other arrangements than what are shown here, consult Amphenol for further availability.

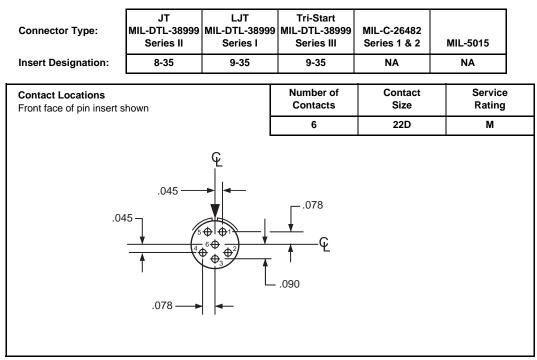
	MIL-DTL-38999)					Co	ontact Si	ze*
JT Series II	LJT Series I	Tri-Start Series III	MIL-C-26482	MIL-5015	Service Rating	Total Contacts	22D	20	16
8-3	9-3		8-3		M/I	3		3	
8-35	9-35	9-35			М	6	6		
8-98	9-98	9-98	8-98		I	3		3	
				10SL-3	Α	3			3
10-5	11-5	11-5	10-5		I	5		5	
	11-6		10-6		I	6		6	
10-35	11-35	11-35			М	13	13		
12-3	13-3		12-3		Ш	3			3
			12-10		I	10		10	
12-35	13-35	13-35			М	22	22		
				14S-6	Inst.	6			6
14-18	15-18	15-18	14-18		I	18		18	
14-19	15-19	15-19	14-19		I	19		19	
14-35	15-35	15-35			М	37	37		
				16S-1	Α	7			7
16-26	17-26	17-26	16-26		I	26		26	
16-35	17-35	17-35			М	55	55		
				18-1	A/Inst.	10			10
18-11	19-11	19-11	18-11		Ш	11			11
18-32	19-32	19-32	18-32		I	32		32	
18-35	19-35	19-35			М	66	66		
				20-11	Inst.	13			13
20-27	21-27		20-27		I	27		27	
20-35	21-35	21-35			М	79	79		
20-41	21-41	21-41	20-41		I	41		41	
				22-14	Α	19			19
22-35	23-35	23-35			М	100	100		
22-55	23-55	23-55	22-55		I	55		55	
				24-5	Α	16	L		16
				24-28	Inst.	24			24
24-31			24-31		I	31			31
24-35	25-35	25-35			м	128	128		
24-61	25-61	25-61	24-61		I	61		61	
				28-15	Α	35			35

* For information on size 12 PC tail contacts consult Amphenol Aerospace.

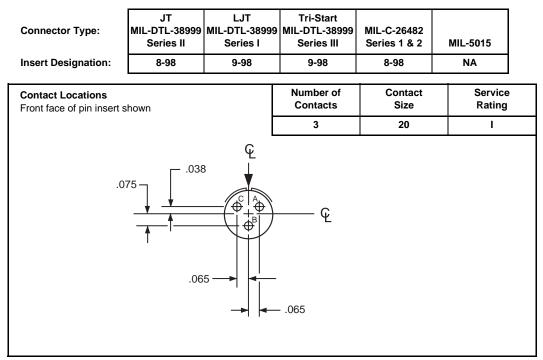
Insert Arrangement #8-3 / 9-3



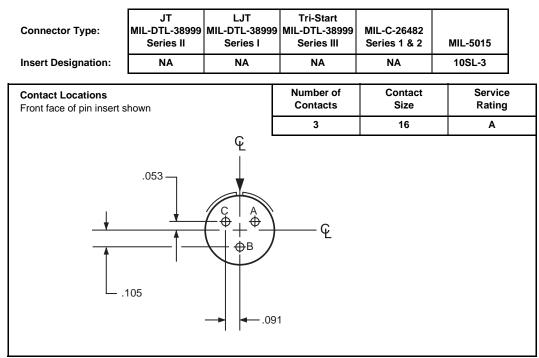
Insert Arrangement #8-35 /9-35



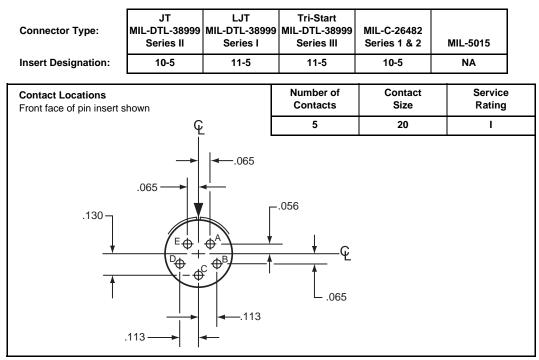
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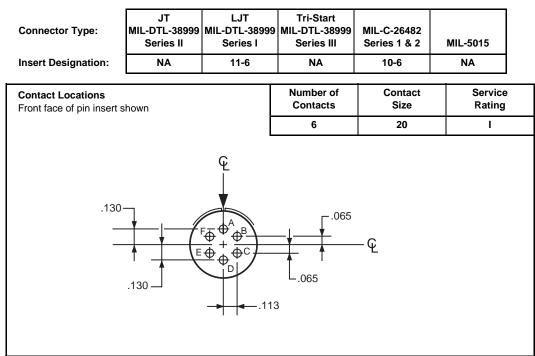
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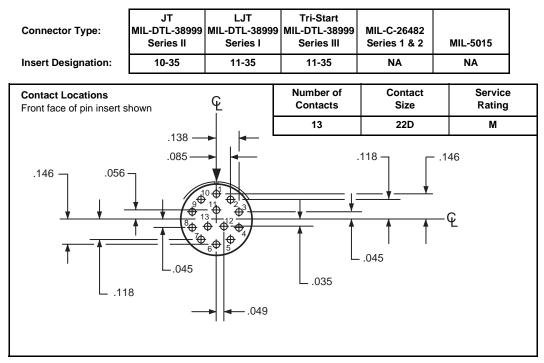
Insert Arrangement #10-5 / 11-5



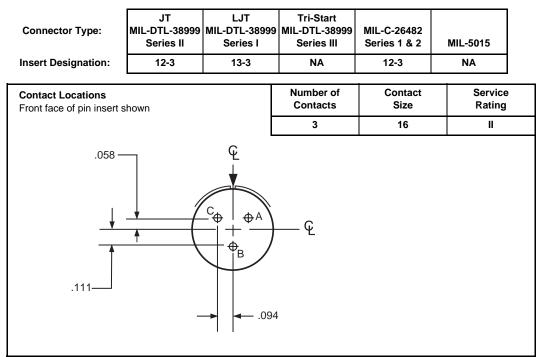
Insert Arrangement #10-6 / 11-6



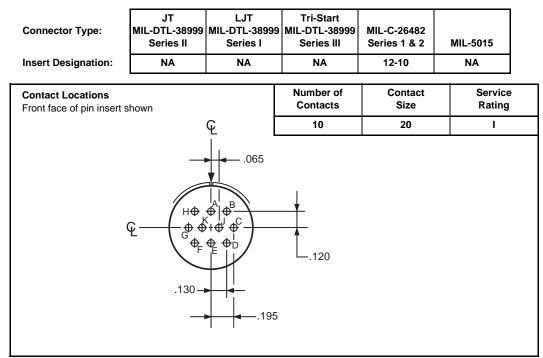
Insert Arrangement #10-35 / 11-35



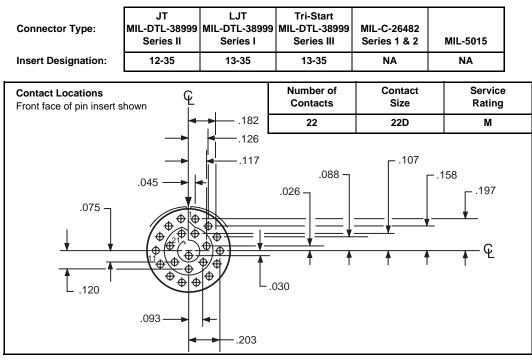
Insert Arrangement #12-3 / 13-3



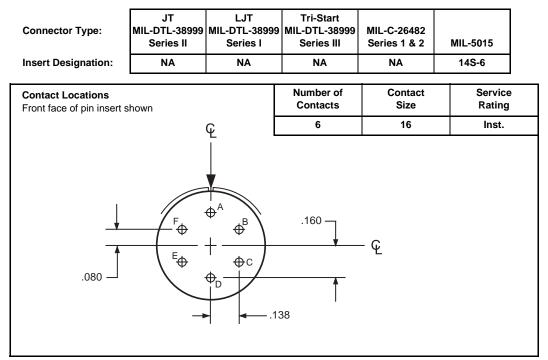
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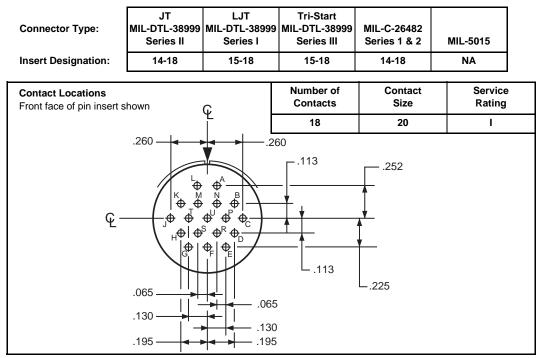
Insert Arrangement #12-35 / 13-35



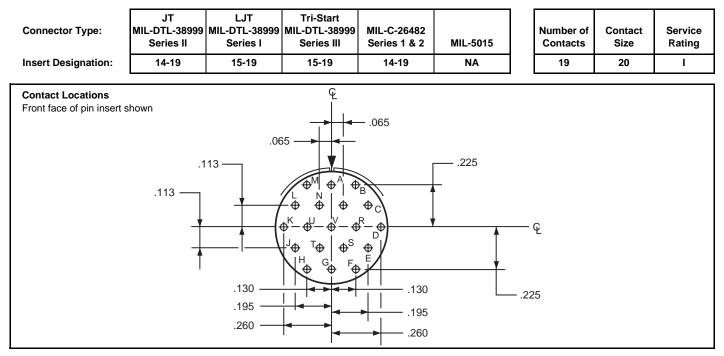
Insert Arrangement #14S-6



Insert Arrangement #14-18 / 15-18



Insert Arrangement #14-19 / 15-19



Insert Arrangement #14-35 / 15-35

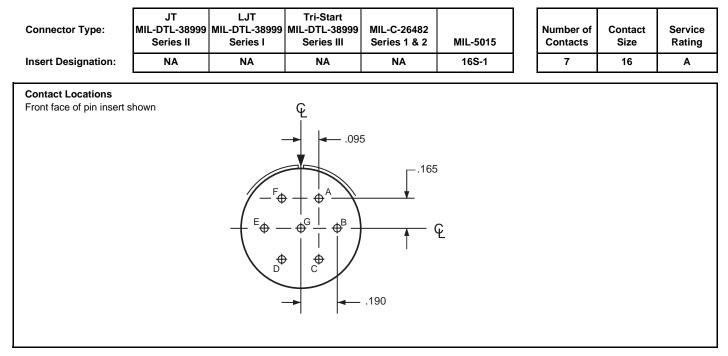
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	14-35	15-35	15-35	NA	NA	37	22D	М
Contact Locations			Con	tact Hole Location	ons	Conta	ct Hole Locat	ions
Front face of pin insert	chown		Contact	Locat	ion	Contact	Loca	tion
	3110/011		Number	X Axis	Y Axis	Number	X Axis	Y Axis
			1	+.045	+.262	21	+.170	+.040
			2	+.123	+.217	22	+.170	050
	+ Y		3	+.211	+.160	23	+.123	127
	*		4	+.254	+.080	24	+.045	172
			5	+.266	010	25	045	172
	♦₩₩₽₩		6	+.247	098	26	123	127
/⊕/	ᡬ᠊ ᡩ ᢂᡛᠴᢩ᠗᠊ᡩ ᠉		7	+.200	175	27	170	050
[⊕ /_	$(\Phi)^{21}$		8	+.130	232	28	170	+.040
-× -	(@`(@)(@)`	+ + X	9	+.045	262	29	123	+.119
$\int_{\bullet}^{\oplus} \langle \oplus \rangle$		/	10	045	262	30	045	+.172
V. */	♥₩₩₩₩		11	130	232	31	+.045	+.074
V11			12	200	175	32	+.090	004
			13	247	098	33	+.045	082
			14	266	010	34	045	082
	— Y		15	254	+.080	35	090	004
			16	211	+.160	36	045	+.074
			17	123	+.217	37	.000	004
			18	045	+.262			
			19	+.045	+.172			
			20	+.123	+.119			

All dimensions for reference only. For alternate rotations see pages 25 & 26.

Note: Shown in this catalog are the most common insert patterns for

PCB applications. For availability of other arrangements, consult Amphenol 11 Corp., Sidney, NY.

Insert Arrangement #16S-1



Insert Arrangement #16-26 / 17-26

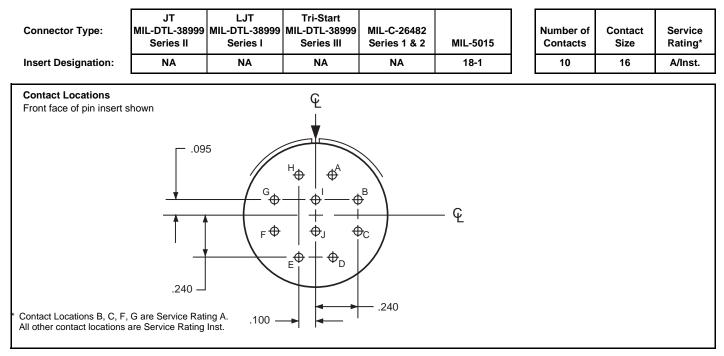
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	NA	17-26	17-26	16-26	NA	26	20	I

Cont	act Hole Loca	tions	Cont	act Hole Loca	tions
Contact	Loc	ation	Contact	Loc	ation
Number	X Axis	Y Axis	Number	X Axis	Y Axis
Α	.000	+.321	R	131	+.293
В	+.131	+.293	S	070	+.177
С	+.239	+.214	Т	+.070	+.177
D	+.305	+.099	U	+.175	+.094
E	+.319	034	V	+.178	036
F	+.278	161	W	+.119	151
G	+.189	260	Х	.000	203
Н	+.067	314	Y	119	151
J	067	314	Z	178	036
К	189	260	а	175	+.094
L	278	161	b	.000	+.065
М	319	034	С	.000	065
N	305	+.099			
Р	239	+.214			
	Contact Number A B C D E F G H J K L M N	Contact Number Loc. A .000 B +.131 C +.239 D +.305 E +.319 F +.278 G +.189 H +.067 J 067 K 189 L 278 M 319 N 305	Number X Axis Y Axis A .000 +.321 B +.131 +.293 C +.239 +.214 D +.305 +.099 E +.319 034 F +.278 161 G +.189 260 H +.067 314 J 067 314 K 189 260 L 278 161 M 319 034 N 305 +.099	Contact Number Location X Axis Y Axis A .000 +.321 B +.131 +.293 C +.239 +.214 D +.305 +.099 E +.319 034 F +.278 161 W G +.189 260 H +.067 314 Y J 067 314 Z K 189 260 a L 278 161 b M 319 034 C	Contact Number Location A .000 +.321 B +.131 +.293 C +.239 +.214 D +.305 +.099 E +.319 034 F +.278 161 G +.189 260 H +.067 314 J 067 314 K 189 260 K 189 260 M 319 034 V +.119 Z 178 B 278 161 M 319 034 N 305 +.099

Insert Arrangement #16-35 / 17-35

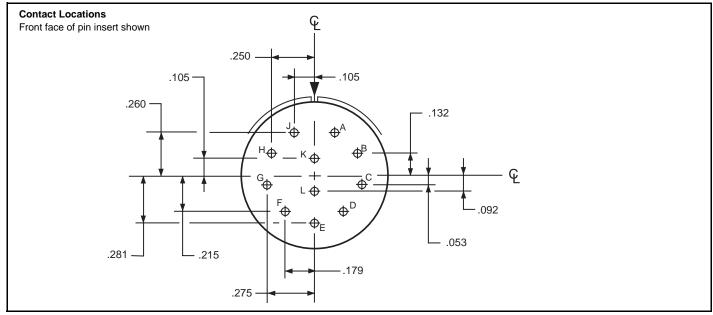
Insert Designation:	16-35 vn	17-35	17-35 Con	NA	NA			1					
Front face of pin insert show	vn		0		NA	55	22D	м					
Front face of pin insert show	vn					Cor	Contact Hole Locations						
			Contact	Locat	ion	Contact	Loca	tion					
			Number	X Axis	Y Axis	Number	X Axis	Y Axis					
			1	312	+.086	32	+.089	+.316					
			2	312	004	33	+.078	+.221					
	÷Υ		3	312	094	34	+.078	+.131					
			4	242	+.221	35	+.078	+.041					
	•		5	234	+.131	36	+.078	049					
			6	234	+.041	37	+.078	139					
100170			7	234	049	38	+.078	229					
	$\left \begin{bmatrix} \bullet \\ \bullet \end{bmatrix} \\ \bullet \blacksquare \\ \bullet$		8	234	–.139	39	+.078	319					
	₽₽₽₽₽	3	9	234	229	40	+.172	+.279					
	ſ₩ ⊕ ₩ ⊕ ₩	**	10	172	+.279	41	+.156	+.176					
		* ^	11	156	+.176	42	+.156	+.086					
	<u></u> ⊕ ⊕ ⊕ ⊕ €		12	156	+.086	43	+.156	004					
؇ _{ۨۿ} ؗڟ	. � _⊕ � _{⊕⁵2} ŷ	/	13	156	004	44	+.156	094					
Xi⊕_			14	156	094	45	+.156	184					
224			15	156	184	46	+.156	274					
			16	156	274	47	+.242	+.221					
	-Y		17	089	+.316	48	+.234	+.131					
			18	078	+.221	49	+.234	+.041					
			19	078	+.131	50	+.234	049					
			20	078	+.041	51	+.234	139					
			21	078	049	52	+.234	229					
			22	078	–.139	53	+.312	+.086					
			23	078	229	54	+.312	004					
			24	078	319	55	+.312	094					
			25	.000	+.329								
			26	.000	+.176								
			27	.000	+.086								
			28	.000	004								
			29	.000	094								
			30	.000	184								
			31	.000	274								

Insert Arrangement #18-1



Insert Arrangement #18-11 / 19-11

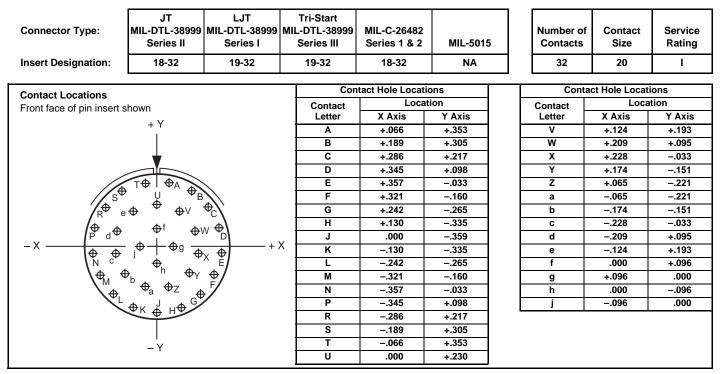
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	18-11	19-11	19-11	18-11	NA	11	16	II



All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for

PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

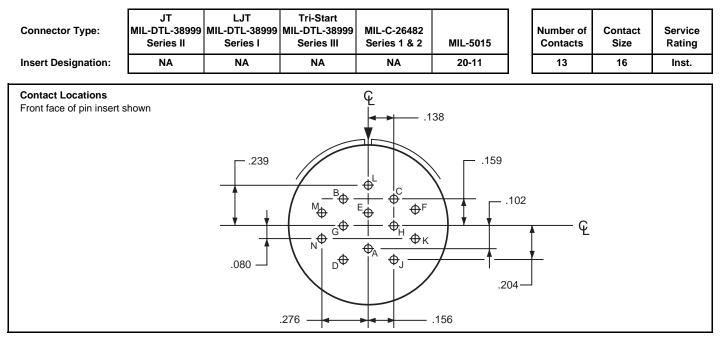
Insert Arrangement #18-32 / 19-32



Insert Arrangement #18-35 / 19-35

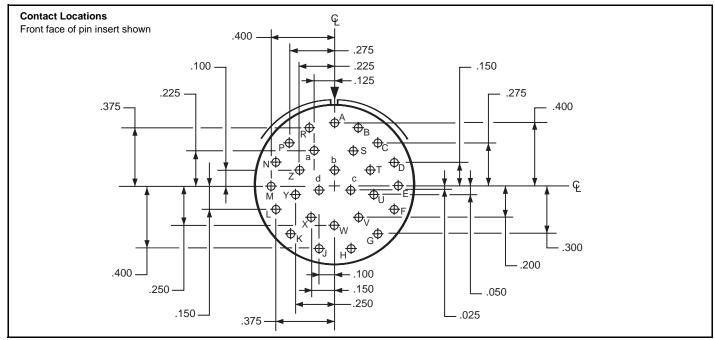
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015		Number of Contacts	Contact Size	Service Rating
Insert Designation:	18-35	19-35	19-35	NA	NA		66	22D	М
Contact Locations Front face of pin insert		115 270 225 180 13		$ \begin{array}{c} $	$\begin{array}{c}357 \\279 \\201 \\123 \\045 \\ \end{array}$	Ģ			

Insert Arrangement #20-11



Insert Arrangement #20-27 / 21-27

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	20-27	21-27	NA	20-27	NA	27	20	Ι



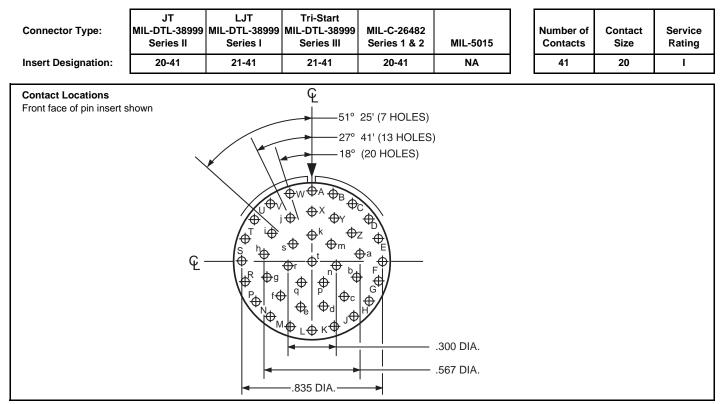
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult

Amphenol Corp., Sidney, NY.

Insert Arrangement #20-35 / 21-35

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number Contact		Service Rating		
nsert Designation:	20-35	21-35	21-35	NA	NA	79	22D	М		
			Con	tact Hole Locati	ons	Co	Contact Hole Locations			
Contact Locations	shown		Cantaat	Locat	ion	Contract	Loca	tion		
-Torit lace of pirt insert	SHOWH		Contact Number	X Axis	Y Axis	Contact Number	X Axis	Y Axis		
			10	+.365	227	45	332	048		
			11	+.306	302	46	332	+.048		
	+ Y		12	+.232	362	47	311	+.141		
	\perp		13	+.146	404	48	258	+.220		
			14	+.053	426	49	184	+.280		
		<	15	053	426	50	098	+.322		
			16	146	404	51	048	+.241		
	$\rightarrow \Phi_{1}\Phi$	$\tilde{\mathbf{A}}$	17	232	362	52	+.048	+.241		
/ ⊕ /⊕ /⊕		Φ^{Φ}	18	306	302	53	+.134	+.199		
		$\Phi \Phi$	19	365	227	54	+.208	+.139		
	[⊕] ([™] ⊕)♥)⊕)	$\oplus \oplus$ + X	20	406	141	55	+.237	+.048		
		⊕́/⊕́/	21	427	048	56	+.237	048		
∕ ţ⊕∕⊕		/⊕/	22	427	+.048	57	+.208	139		
_⊕€		₽-	23	406	+.141	58	+.134	199		
\checkmark		/	24	365	+.227	59	+.048	241		
			25	306	+.302	60	048	241		
	– Y		26	232	+.362	61	134	199		
	- 1		27	146	+.404	62	208	139		
			28	053	+.426	63	237	048		
			29	.000	+.323	64	237	+.048		
			30	+.098	+.322	65	208	+.139		
			31	+.184	+.280	66	134	+.199		
			32	+.258	+.220	67	048	+.146		
	Contact Hole Loca	ations	33	+.311	+.141	68	+.048	+.146		
Conto		cation	34	+.332	+.048	69	+.125	+.090		
Contae Numbe	<i>i</i> L	Y Axis	35	+.332	048	70	+.155	.000		
1	+.053	+.426	36	+.311	141	71	+.125	090		
2	+.146	+.404	37	+.258	220	72	+.048	146		
3	+.232	+.362	38	+.184	280	73	048	146		
4	+.306	+.302	39	+.098	322	74	125	090		
5	+.365	+.227	40	.000	347	75	155	.000		
6	+.406	+.141	41	098	322	76	125	+.090		
7	+.427	+.048	42	184	280	77	.000	+.053		
8	+.427	048	43	258	220	78	+.048	029		
9	+.406	141	44	311	141	79	048	029		

Insert Arrangement #20-41 / 21-41



Insert Arrangement #22-14

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	NA	NA	NA	NA	22-14	19	16	Α
Contact Locations Front face of pin insert s			→-v ⊕ - P⊕ - S⊕ ⊕R I		168			

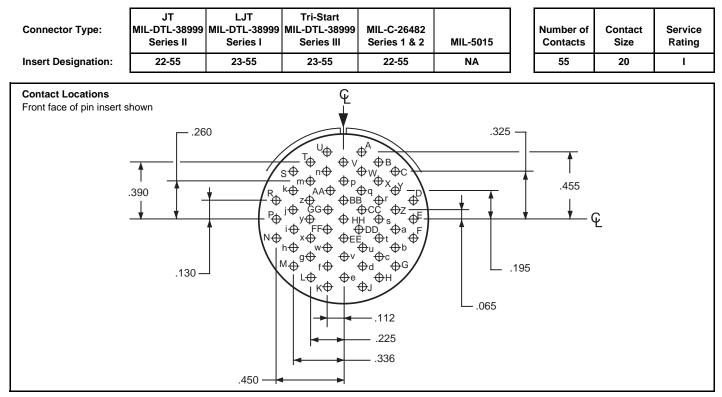
Insert Arrangement #22-35 / 23-35

		JT	LJT	Tri-Start					
Connector T	Гуре:	MIL-DTL-38999 Series II	MIL-DTL-38999 Series I	MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Desig	nation:	22-35	23-35	23-35	NA	NA	100	22D	M
				Con	tact Hole Locatio		Conta	ct Hole Locat	ions
Contact Loc				-	Locate			Loca	
Front face of	pin insert s	hown		Contact Number	X Axis	Y Axis	Contact Number	X Axis	Y Axis
				19	249	+.095	61	+.083	.000
		+ Y		20	249	.000	62	+.083	095
		▼		20	249	095	63	+.083	190
		Del Lea		21	249	190	64	+.083	190
	16			22	249	285	65	+.083	285
		<u></u> ┛╪┥ <u>╵</u> ┝╪╢	1N	23	249	380	66	+.083	475
	Z1_1+1_	<u>┣╪┥</u> <u>╞</u> ╪┥	94	24	166	+.428	67	+.166	+.428
4	¹ 2] +]	<u></u> ┙┽┥ <u></u> Т┝┿ <u>╿</u> ╹┝┿╿		25	166	+.428	68	+.166	+.420
B1	╵╵┐┽┤	╹┽╢Ť╟┽╢╩╟┽╢	66	26	166	+.333	69	+.166	+.333
_ x — [-	└╡ <u>┥</u> ╡┥┥┥	┨ _┿ ┧┽╽┿┟┝┿╽┷┟	+ 9/ - 1 + <u>9</u> / - + X	27	166	+.238	70	+.166	+.238
î 💾	┝ _╔ ╵┃╼╀┫ _╼ ┷┨╼┥	┥ _┷ ┧┽╽┷┟┿╽┷┟		28	166	+.143	70	+.166	+.143
\	┊┤┽┤╵┤┥	┥╝┽║╩┝┿╢╩┝	+ +]	30	166	047	71	+.166	+.048
```	\ <del>(</del> H+H_]]H	┥╢┽║╎┾┽╢╎┝	+ -+*/	30	166	142	72	+.166	047
	$\mathbb{N}$	┥╗┽╔┾	+1/				73		
	15 24		3	32	166	237	74	+.166	237
		4 45 55 66 76			166	332	_	+.166	332
				34	166	427	76	+.166	427
		– Y		35	083	+.475	77	+.249	+.380
				36	083	+.380	78	+.249	+.285
				37	083	+.285	79	+.249	+.190
				38	083	+.190	80	+.249	+.095
Г	Co	ntact Hole Locati	ons	39	083	+.095	81	+.249	.000
-		Locat		40	083	.000	82	+.249	095
	Contact Number	X Axis	Y Axis	41	083	095	83	+.249	190
-	1	428	+.241	42	083	190	84	+.249	285
-	2	467	+.154	43	083	285	85	+.249	380
-	3	488	+.061	44	083	380	86	+.332	+.333
-	4	415	.000	45	083	475	87	+.332	+.238
F	5	488	061	46	.000	+.428	88	+.332	+.143
-	6	488	142	47	.000	+.333	89	+.332	+.048
	7	428	142	48	.000	+.238	90	+.332	047
-	8	332	+.333	49	.000	+.143	91	+.332	142
	9	332	+.238	50	.000	+.048	92	+.332	237
-		332	+.143	51	.000	047	93	+.332	332
-	10	332	+.048	52	.000	142	94	+.428	+.241
-	12	332	047	53	.000	237	95	+.467	+.154
-	12	332	142	54	.000	332	96	+.488	+.061
-	13	332	142	55	.000	427	97	+.415	.000
	14	332	332	56	+.083	+.475	98	+.488	061
	15	249	+.380	57	+.083	+.380	99	+.428	142
	10	249	+.285	58	+.083	+.285	100	+.428	237
-	17	249	+.285	59	+.083	+.190			
	10	249	+.130	60	+.083	+.095			

All dimensions for reference only. For alternate rotations see pages 25 & 26.

Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

### Insert Arrangement #22-55 / 23-55

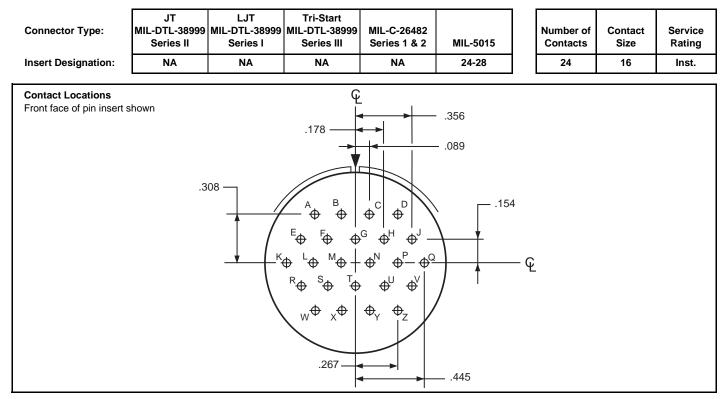


### Insert Arrangement #24-5

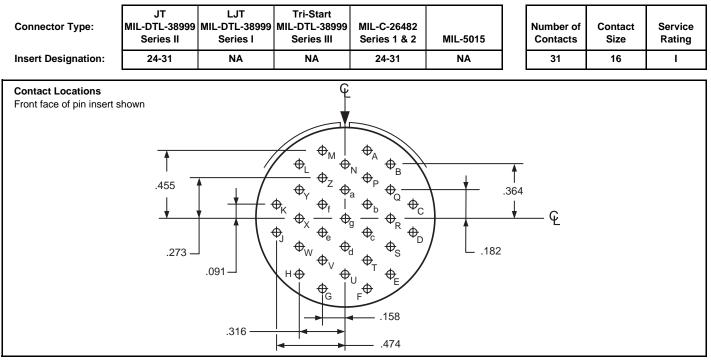
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	NA	NA	NA	NA	24-5	16	16	Α
Contact Locations Front face of pin insert	shown .238 .238 .168	.352	→ <u></u>		.270	340 		

Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

### Insert Arrangement #24-28



### Insert Arrangement #24-31 / 25-31



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### Insert Arrangement #24-35 / 25-35

Connector T Insert Desig		JT MIL-DTL-38999 Series II 24-35	LJT MIL-DTL-38999 Series I 25-35	Tri-Start MIL-DTL-38999 Series III 25-35	MIL-C-26482 Series 1 & 2 NA	MIL-5015 NA		Number of Contacts 128	Contact Size 22D	Service Rating M
				Con	tact Hole Locati	one	/ 	Conta	ct Hole Locat	ions
Contact Loc	ations				Locat		-		Loca	
Front face of	pin insert s	hown		Contact Number	X Axis	Y Axis		Contact Number	X Axis	Y Axis
		+ Y		28	249	+.190	-	78	+.083	190
		<b>L</b>		20	249	+.095	-	70	+.083	285
				30	249	.000	-	80	+.083	285
				30	249	095	-	81	+.083	475
				32	249	190	-	82	+.160	+.531
		₴Კଽ₦ﻜݺᠺ₦ᡘݵ		33	249	285	-	83	+.166	+.427
	:+:::::::::::::::::::::::::::::::::::::	-)]{+)!{+}!{+}!{+	>tN	34	249	380	-	84	+.166	+.332
/,٦	72(+)7(+	->_<+>_<+>_<+>_<+>_<+>_<+>_<+><+><+><<+><	->_\	35	249	475	-	85	+.166	+.237
/+	17(+)7(+	\$*<+>*<+>*<+	\ <u>+</u>  +\	36	160	+.531		86	+.166	+.142
, I+	174574	\$74\$74\$74	(1251)	37	166	+.427	⊢	87	+.166	+.047
- X-(+4	1+245+24	<u>&lt;+}{</u> +} <u>{</u> +} <u>{</u>	<u> </u>	38	166	+.332	⊢	88	+.166	047
(+	+>_'<+>!	<u>&lt;+&gt; </u> <+> <+> <+>	<u> </u>	39	166	+.237	⊢	89	+.166	142
\+	(+)	$\langle + \rangle \langle + \rangle \langle + \rangle \langle + \rangle \rangle$	<+++ <b>/</b>	40	166	+.142	⊢	90	+.166	237
_	F	~~>†<	<u> </u>	41	166	+.047	-	91	+.166	332
X	+\$t2+\$t	~~;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	₹ ₂₁ +/	42	166	047	-	92	+.166	427
	N¶t¦llst	~		43	166	142	-	93	+.166	522
	35 1	58 7 81 + 104		44	166	237	-	94	+.249	+.496
				45	166	332	_	95	+.249	+.380
		– Y		46	166	427	-	96	+.249	+.285
		- 1		47	166	522	-	97	+.249	+.190
Г	C	ontact Hole Locat	tions	48	083	+.475	-	98	+.249	+.095
t	Contact	Loca	ation	49	083	+.380		99	+.249	.000
	Number	X Axis	Y Axis	50	083	+.285		100	+.249	095
t	1	479	+.279	51	083	+.190		101	+.249	190
Ī	2	520	+.190	52	083	+.095		102	+.249	285
Ī	3	546	+.095	53	083	.000		103	+.249	380
Ι	4	555	.000	54	083	095		104	+.249	475
Ι	5	546	095	55	083	190		105	+.332	+.444
Ι	6	520	190	56	083	285		106	+.332	+.332
	7	479	279	57	083	380		107	+.332	+.237
Į	8	424	+.357	58	083	475	Ļ	108	+.332	+.142
ļ	9	415	+.190	59	.000	+.522	Ļ	109	+.332	+.047
ļ	10	415	+.095	60	.000	+.427	Ļ	110	+.332	047
ļ	11	415	.000	61	.000	+.332	Ļ	111	+.332	142
ļ	12	415	095	62	.000	+.237	F	112	+.332	237
ļ	13	415	190	63 64	.000 .000	+.142	⊢	113	+.332	332
ļ	14	424	357	65	.000	+.047 047	┝	114 115	+.332 +.424	427 +.357
ļ	15	332 332	+.444 +.332	66	.000	047 142	┝	115	+.424 +.415	+.357 +.190
ł	16	332	+.332	67	.000	142	⊢	110	+.415	+.190
ł	17	332	+.237	68	.000	332	┝	118	+.415	.000
ł	10	332	+.142	69	.000	427	┝	119	+.415	095
ł	20	332	047	70	.000	555	⊢	120	+.415	190
ł	20	332	142	71	+.083	+.475	⊢	120	+.424	357
ł	21	332	237	72	+.083	+.380	⊢	122	+.479	+.279
ł	23	332	332	73	+.083	+.285	⊢	123	+.520	+.190
ł	23	332	427	74	+.083	+.190	⊢	124	+.546	+.095
	25	249	+.496	75	+.083	+.095	⊢	125	+.555	.000
t					+.083	.000	H	126	+.546	095
ļ	26	249	+.380	/6	T.003	.000		120	+.340	035
	26 27	249 249	+.380 +.285	76 77	+.083	095	⊢	120	+.540	190

All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

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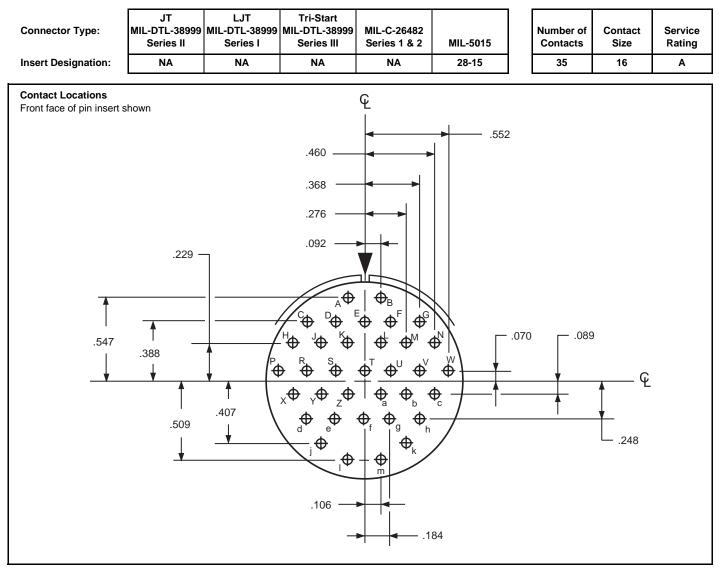
### Insert Arrangement #24-61 / 25-61

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number o Contacts		Service Rating
Insert Designation:	24-61	25-61	25-61	24-61	NA	61	20	I
Contact Locations			Con	tact Hole Location	ons	Con	act Hole Locat	ions
Front face of pin insert s	shown		Contact	Locat	ion	Contact	Loca	tion
			Number	X Axis	Y Axis	Number	X Axis	Y Axis
			A	+.196	+.500	h	+.341	213
			В	+.314	+.435	i	+.251	314
	+Y		С	+.413	+.343	j	+.133	379
			D	+.485	+.230	k	.000	402
	4		E	+.527	+.101	m	133	379
/			F	+.536	030	n	251	314
			G	+.511	164	р	341	213
	$\Phi_a \Phi \Phi \Phi_b \Phi_b \Phi_b \Phi_b \Phi_b \Phi_b \Phi_b \Phi_b \Phi_b$	€ <u>`</u>	н	+.454	287	q	392	088
	ᡏ᠅ᡧ᠉ᢅ᠊ᡧ	<i>→ ,⊕//</i>	J	+.368	391	r	399	+.046
	$\overset{\leftrightarrow}{\Phi} \overset{\scriptscriptstyle\Pi\Pi}{\Phi} \overset{\bullet}{\Phi} \overset{\bullet}{\lambda}$	₫д ╋∖	к	+.259	470	s	362	+.175
Ind s [™] H			L	+.134	519	t	285	+.283
-X		,⊕,,⊕,, +	ХМ	.000	537	u	173	+.363
$\Phi$	$\Phi$ $L$ $\Phi$ $\Psi$	´_⊕_⊕	N	134	519	v	.000	+.338
			Р	259	470	w	+.147	+.223
$\wedge $	$\mathcal{A} \oplus \mathcal{A} \mathcal{A}$	$h^{\Psi} H$	R	368	391	x	+.237	+.122
$\bigwedge^{R}_{\Phi} \Phi^{\Psi}_{R}$	$\oplus_{m} \oplus_{k} \oplus_{i}^{\Psi}$	ΨŽ	S	454	287	у	+.267	010
Ľ		/	т	511	164	z	+.228	139
	$\Psi \Phi \Psi$		U	536	030	AA	+.131	233
			v	527	+.101	BB	.000	267
	 _Y		w	485	+.230	CC	131	233
	-1		X	413	+.343	DD	228	139
			Y	314	+.435	EE	267	010
			Z	196	+.500	FF	237	+.122
			а	068	+.454	GG	147	+.223
			b	+.068	+.454	нн	.000	+.200
			C	+.173	+.363	IJ	+.105	+.094
			d	+.285	+.283	КК	+.135	041
			e	+.362	+.175	LL	.000	132
			f	+.399	+.046	MM	135	041
			g	+.392	088	NN	105	+.094
			<u> </u>	1 1		PP	.000	.000

All dimensions for reference only. For alternate rotations see pages 25 & 26.

Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

### Insert Arrangement #28-15



## Cylindrical Connectors with PCB contacts alternate positioning available for MIL-DTL-38999 connectors

To avoid cross-plugging problems in applications requiring the use of more than one connector of the same series, size and arrangement, alternate rotations are available as indicated in the accompanying charts.

In MIL-DTL-38999 Series I, II and III connectors the rotation is based on <u>rotating the master key/keyway</u> in the connector shell. A plug with a given rotation letter will mate with a receptacle with the same rotation letter. Only the master key/keyway rotates in the shell, and the insert always remains in the same position relative to the minor keys. Refer to diagrams below for each connector series.

#### LJT (MIL-DTL-38999 Series I) KEY/KEYWAY ROTATION

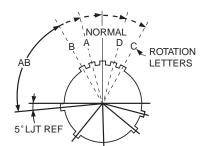
	AB ANGL	E OF ROTA	TION (Deg	rees)	
Shell Size	Normal°	A°	B°	C°	D°
9	95	77	-	-	113
11	95	81	67	123	109
13	95	75	63	127	115
15	95	74	61	129	116
17	95	77	65	125	113
19	95	77	65	125	113
21	95	77	65	125	113
23	95	80	69	121	110
25	95	80	69	121	110

JT (MIL-DTL-38999 Series II) KEY/KEYWAY ROTATION

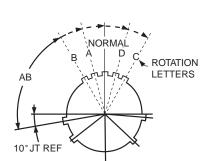
	AB ANGL	E OF ROTA	TION (Deg	rees)	
Shell Size	Normal°	A°	B°	C°	D°
8	100	82	-	-	118
10	100	86	72	128	114
12	100	80	68	132	120
14	100	79	66	134	121
16	100	82	70	130	118
18	100	82	70	130	118
20	100	82	70	130	118
22	100	85	74	126	115
24	100	85	74	126	115

#### Tri-Start (MIL-DTL-38999 Series III) KEY/KEYWAY ROTATION

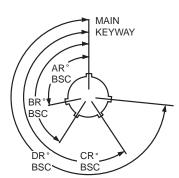
Shell	Key & Keyway Arrangement	AR°	BR°	CR°	DR°
Size	Identification Letter	BSC	BSC	BSC	BSC
	N	105	140	215	265
	A	102	132	248	320
9	В	80	118	230	312
5	С	35	140	205	275
	D	64	155	234	304
	E	91	131	197	240
	N	95	141	208	236
	A	113	156	182	292
11, 13,	В	90	145	195	252
and 15	С	53	156	220	255
	D	119	146	176	298
	E	51	141	184	242
	N	80	142	196	293
	A	135	170	200	310
17 and	В	49	169	200	244
19	С	66	140	200	257
	D	62	145	180	280
	E	79	153	197	272
	N	80	142	196	293
	А	135	170	200	310
21, 23,	В	49	169	200	244
and 25	С	66	140	200	257
	D	62	145	180	280
	E	79	153	197	272



RELATIVE POSSIBLE POSITION OF ROTATED MASTER KEYWAY (front face of LJT connector receptacle shown)



RELATIVE POSSIBLE POSITION OF ROTATED MASTER KEYWAY (front face of JT connector receptacle shown)



RELATIVE POSSIBLE POSITION OF ROTATED MASTER KEYWAY (front face of Tri-Start connector receptacle shown)

#### LJT & JT CONNECTORS ALTERNATE ROTATION CROSS REFERENCE LETTERS

Pins in Alternate Rotations	Sockets in Alternate Rotations
PA = E	SA = F
PB = R	SB = T
PC = W	SC = X
PD = Y	SD = Z

Explanation:

Use P at end of part number for pin contacts in Normal position. Use S at end of part number for socket contacts in Normal position. Use cross reference letters given in chart above for alternate rotations.

#### TRI-START CONNECTORS ALTERNATE ROTATION CROSS REFERENCE LETTERS

Pins in Alternate Rotations	Sockets in Alternate Rotations
PA = G	SA = H
PB = I	SB = J
PC = K	SC = L
PD = M	SD = N
PE = R	SE = T

Explanation:

Use P at end of part number for pin contacts in Normal position. Use S at end of part number for socket contacts in Normal position. Use cross reference letters given in chart above for alternate rotations.

## Cylindrical Connectors with PCB contacts alternate positioning available for MIL-C-26482 and MIL-5015 connectors

To avoid cross-plugging problems in applications requiring the use of more than one connector of the same series, size and arrangement, alternate rotations are available as indicated in the accompanying charts.

#### In MIL-C-26482 and MIL-5015 connectors the rotation is based on rotation of the insert within the connector.

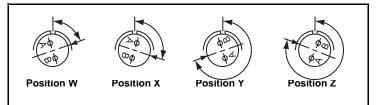
A plug with a given rotation letter will mate with a receptacle with the same rotation letter. The front face of the pin insert is rotated within the shell in a clockwise direction from the normal shell key. Refer to diagram below for both MIL-C-26482 and MIL-C-5015 connectors.

#### **MIL-C-26482 INSERT ROTATION**

		Insert Rot	ation					
Shell	Insert	Degrees						
Size	Arrangement	W	Х	Y	Z			
8	8-3	60	210	-	-			
8	8-98	-	-	-	-			
10	10-5	45	151	180	270			
14	14-18	15	90	180	270			
14	14-19	30	165	315	-			
16	16-26	60	-	275	338			
18	18-32	85	138	222	265			
20	20-41	45	126	225	-			
22	22-36	72	144	216	288			
24	24-31	90	225	255	-			
24	24-61	90	180	270	324			

мп	-5015	INSERT	ROTATION	
	-3013	INSERT	NUTATION	

	Insert Rotation							
Shell	Insert		Deg	rees				
Size	Arrangement	w	Х	Y	Z			
10	10SL-3	-	-	-	-			
14	14S-6	-	-	-	-			
16	16S-1	80	-	-	280			
18	18-1	70	145	215	290			
20	20-11	-	-	-	-			
22	22-14	80	110	250	280			
24	24-28	80	110	250	280			
28	28-15	80	110	250	280			



RELATIVE POSSIBLE POSITION OF ROTATED INSERT (front face of connector receptacle shown) (MIL-C-26482 and MIL-C-5015)

#### MIL-26482 AND MIL-5015 CONNECTORS ALTERNATE ROTATION CROSS REFERENCE LETTERS

Pins in Alternate Rotations	Sockets in Alternate Rotations
PW = G	SW = H
PX = I	SX = J
PY = K	SY = L
PZ = M	SZ = N

Explanation:

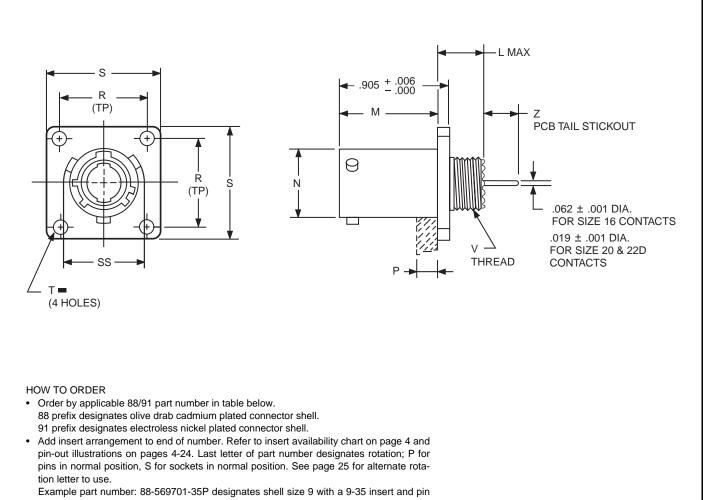
Use P at end of part number for pin contacts in Normal position.

Use S at end of part number for socket con-

tacts in Normal position. Use cross reference letters given in chart

above for inserts with alternate rotations.

### MIL-DTL-38999 Series I Type Connectors with PCB contacts LJTPQ00R wall mounting receptacle (back panel mounting)



contacts in normal position.

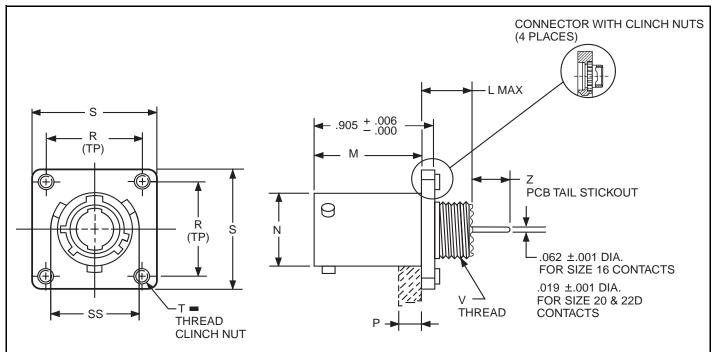
- Z dimension is determined by contact type in the insert arrangement.
- · Most common options are shown; other options are available.

											ž	Z
Shell Size	Part Number	L Max.	M +.000 005	N Dia.	P Max. Panel Thickness	R (TP)	S +.011 –.010	T Dia. ±.005	V Thread Class 2A (Plated)	SS Dia. +.000 016	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-569701-XXX	.453	.820	.572	.234	.719	.938	.128	.4375-28 UNEF	.662	.281 – .235	.249 – .188
11	702-XXX	.453	.820	.700	.234	.812	1.031	.128	.5625-24 UNEF	.810	.281 – .235	.249 – .188
13	703-XXX	.453	.820	.850	.234	.906	1.125	.128	.6875-24 UNEF	.960	.281 – .235	.249 – .188
15	704-XXX	.453	.820	.975	.234	.969	1.219	.128	.8125-20 UNEF	1.085	.281 – .235	.249 – .188
17	705-XXX	.453	.820	1.100	.234	1.062	1.312	.128	.9375-20 UNEF	1.210	.281 – .235	.249 – .188
19	706-XXX	.453	.820	1.207	.234	1.156	1.438	.128	1.0625-18 UNEF	1.317	.281 – .235	.249 – .188
21	707-XXX	.484	.790	1.332	.204	1.250	1.562	.128	1.1875-18 UNEF	1.442	.281 – .235	.249 – .188
23	708-XXX	.484	.790	1.457	.204	1.375	1.688	.147	1.3125-18 UNEF	1.567	.281 – .235	.249 – .188
25	709-XXX	.484	.790	1.582	.193	1.500	1.812	.147	1.4375-18 UNEF	1.692	.281 – .235	.249 – .188

■ (Ŧ) .005 DIA (M)

All dimensions for reference only.

### MIL-DTL-38999 Series I Type Connectors with PCB contacts LJTPQ00R wall mounting receptacle (back panel mounting) (with clinch nuts)



HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-628701-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

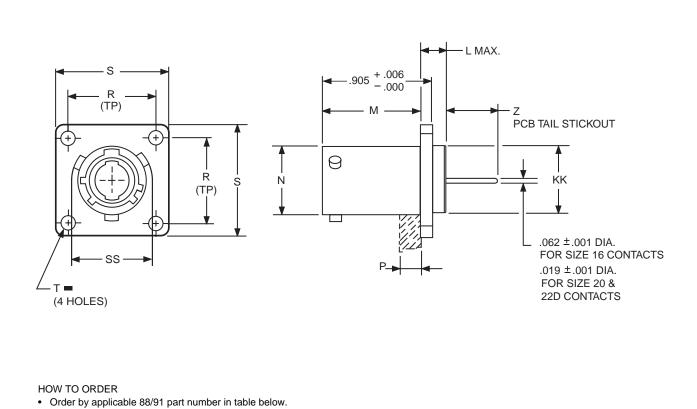
											2	Z
Shell Size	Part Number with Clinch Nuts*	L Max.	M +.000 005	N Dia.	P Max. Panel Thickness	R (TP)	S +.011 –.010	T Thread	V Thread Class 2A (Plated)	SS Dia. +.000 016	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-628701-XXX	.453	.820	.572	.234	.719	.938	.112-40UNC-3B	.4375-28 UNEF	.662	.281 – .235	.249 – .188
11	702-XXX	.453	.820	.700	.234	.812	1.031	.112-40UNC-3B	.5625-24 UNEF	.810	.281 – .235	.249 – .188
13	703-XXX	.453	.820	.850	.234	.906	1.125	.112-40UNC-3B	.6875-24 UNEF	.960	.281 – .235	.249 – .188
15	704-XXX	.453	.820	.975	.234	.969	1.219	.112-40UNC-3B	.8125-20 UNEF	1.085	.281 – .235	.249 – .188
17	705-XXX	.453	.820	1.100	.234	1.062	1.312	.112-40UNC-3B	.9375-20 UNEF	1.210	.281 – .235	.249 – .188
19	706-XXX	.453	.820	1.207	.234	1.156	1.438	.112-40UNC-3B	1.0625-18 UNEF	1.317	.281 – .235	.249 – .188
21	707-XXX	.484	.790	1.332	.204	1.250	1.562	.112-40UNC-3B	1.1875-18 UNEF	1.442	.281 – .235	.249 – .188
23	708-XXX	.484	.790	1.457	.204	1.375	1.688	.138-32UNC-3B	1.3125-18 UNEF	1.567	.281 – .235	.249 – .188
25	709-XXX	.484	.790	1.582	.193	1.500	1.812	.138-32UNC-3B	1.4375-18 UNEF	1.692	.281 – .235	.249 – .188

All dimensions for reference only.

* Consult Amphenol for more information on ordering connectors with clinch nuts. There is also a 3mm clinch nut available (part number 88/91-628401/409)

■ 🕀 .005 DIA 🕅

### MIL-DTL-38999 Series I Type Connectors with PCB contacts LJTP02R box mounting receptacle (back panel mounting)



- 88 prefix designates olive drab cadmium plated connector shell. 91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-569711-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

• Z dimension is determined by contact type in the insert arrangement.

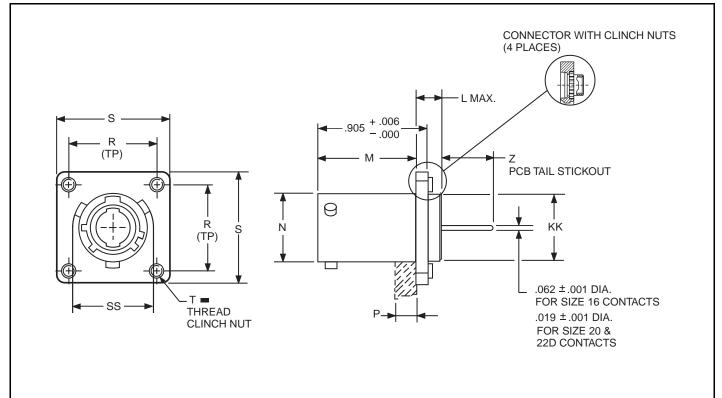
• Most common options are shown; other options are available.

											Z	Z
Shell Size	Part Number	L Max.	M +.000 005	N +.001 –.005	P Max. Panel Thickness	R (TP)	S +.011 –.010	T Dia. ±.005	KK Dia. +.006 –.005	SS Dia. +.000 016	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-569711-XXX	.203	.820	.572	.234	.719	.938	.128	.433	.662	.454 – .401	.468 – .406
11	712-XXX	.203	.820	.700	.234	.812	1.031	.128	.557	.810	.454 – .401	.468 – .406
13	713-XXX	.203	.820	.850	.234	.906	1.125	.128	.676	.960	.454 – .401	.468 – .406
15	714-XXX	.203	.820	.975	.234	.969	1.219	.128	.801	1.085	.454 – .401	.468 – .406
17	715-XXX	.203	.820	1.100	.234	1.062	1.312	.128	.926	1.210	.454 – .401	.468 – .406
19	716-XXX	.203	.820	1.207	.234	1.156	1.438	.128	1.032	1.317	.454 – .401	.468 – .406
21	717-XXX	.234	.790	1.332	.204	1.250	1.562	.128	1.157	1.442	.454 – .401	.468 – .406
23	718-XXX	.234	.790	1.457	.204	1.375	1.688	.147	1.282	1.567	.454 – .401	.468 – .406
25	719-XXX	.234	.790	1.582	.193	1.500	1.812	.147	1.407	1.692	.454 – .401	.468 – .406

All dimensions for reference only.

■ 🕀 .005 DIA 🕅

### MIL-DTL-38999 Series I Type Connectors with PCB contacts LJTP02R box mounting receptacle (back panel mounting) (with clinch nuts)



HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 5-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-628701-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

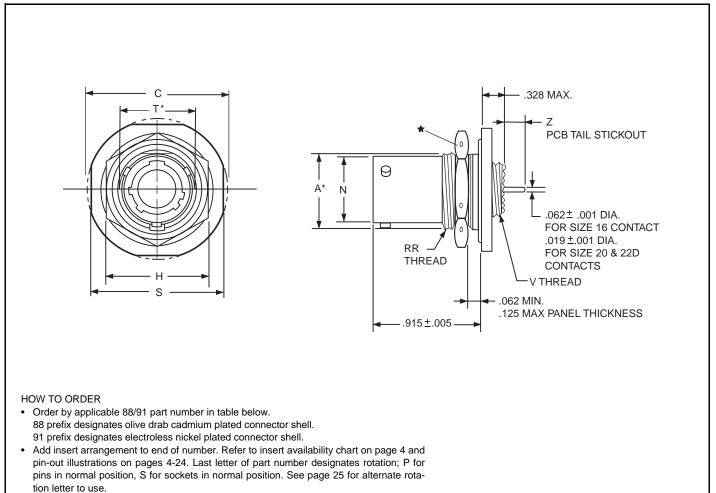
											ž	Z
Shell Size	Part Number with Clinch Nuts	L Max.	M +.000 005	N +.001 005	P Max. Panel Thickness	R (TP)	S +.011 –.010	T Thread	KK Dia. +.006 –.005	SS Dia. +.000 –.016	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-628711-XXX	.203	.820	.572	.234	.719	1.031	.112-40UNJC-3B	.433	.662	.454 – .401	.468 – .406
11	712-XXX	.203	.820	.700	.234	.812	1.125	.112-40UNJC-3B	.557	.810	.454 – .401	.468 – .406
13	713-XXX	.203	.820	.850	.234	.906	1.172	.112-40UNJC-3B	.676	.960	.454 – .401	.468 – .406
15	714-XXX	.203	.820	.975	.234	.969	1.281	.112-40UNJC-3B	.801	1.085	.454 – .401	.468 – .406
17	715-XXX	.203	.820	1.100	.234	1.062	1.375	.112-40UNJC-3B	.926	1.210	.454 – .401	.468 – .406
19	716-XXX	.203	.820	1.207	.234	1.156	1.469	.112-40UNJC-3B	1.032	1.317	.454 – .401	.468 – .406
21	717-XXX	.234	.790	1.332	.204	1.250	1.625	.112-40UNJC-3B	1.157	1.442	.454 – .401	.468 – .406
23	718-XXX	.234	.790	1.457	.204	1.375	1.750	.138-32UNJC-3B	1.282	1.567	.454 – .401	.468 – .406
25	719-XXX	.234	.790	1.582	.193	1.500	1.875	.138-32UNJC-3B	1.407	1.692	.454 – .401	.468 – .406

■ (+) .005 DIA (M)

All dimensions for reference only.

Consult Amphenol for more information on ordering connectors with clinch nuts. There is also a 3mm clinch nut available (part number 88/91-628410/419)

## MIL-DTL-38999 Series I Type Connectors with PCB contacts LJT07R jam nut receptacle



Example part number: 88-569721-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

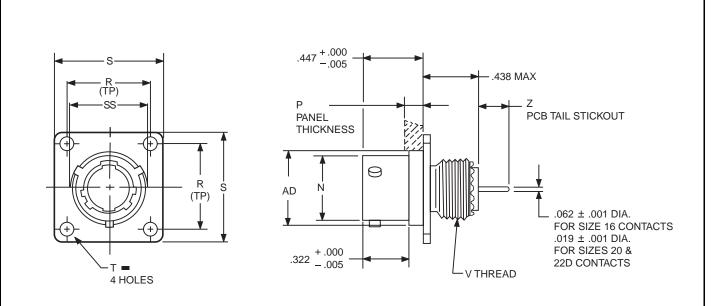
- Z dimension is determined by contact type in the insert arrangement.
- · Most common options are shown; other options are available.

- ★ .059 dia. min. 3 lockwire holes.
  - Formed lockwire hole design (6 holes) is optional. "D" shaped mounting hole dimensions

											2	Z
Shell Size	Part Number	A* +.000 –.010	C Max.	H Hex +.017 –.016	L Max.	N +.001 –.005	S ±.016	T* +.010 –.000	V Thread Class 2A (Plated)	RR Thread Class 2A (Plated)	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-569721-XXX	.669	1.199	.875	.625	.572	1.062	.697	.4375-28 UNEF	.6875-24 UNEF	.229 – .175	.243 – .182
11	722-XXX	.769	1.386	1.000	.625	.700	1.250	.822	.5625-24 UNEF	.8125-20 UNEF	.229 – .175	.243 – .182
13	723-XXX	.955	1.511	1.188	.625	.850	1.375	1.007	.6875-24 UNEF	1.0000-20 UNEF	.229 – .175	.243 – .182
15	724-XXX	1.084	1.636	1.312	.625	.975	1.500	1.134	.8125-20 UNEF	1.1250-18 UNEF	.229 – .175	.243 – .182
17	725-XXX	1.208	1.761	1.438	.625	1.100	1.625	1.259	.9375-20 UNEF	1.2500-18 UNEF	.229 – .175	.243 – .182
19	726-XXX	1.333	1.949	1.562	.656	1.207	1.812	1.384	1.0625-18 UNEF	1.3750-18 UNEF	.207 – .158	.221 – .165
21	727-XXX	1.459	2.073	1.688	.750	1.332	1.938	1.507	1.1875-18 UNEF	1.5000-18 UNEF	.207 – .158	.221 – .165
23	728-XXX	1.580	2.199	1.812	.750	1.457	2.062	1.634	1.3125-18 UNEF	1.6250-18 UNEF	.207 – .158	.221 – .165
25	729-XXX	1.709	2.323	2.000	.750	1.582	2.188	1.759	1.4375-18 UNEF	1.7500-18 UNS	.207 – .158	.221 – .165

All dimensions for reference only.

### MIL-DTL-38999 Series II Type Connectors with PCB contacts JTPQ00R wall mounting receptacle (back panel mounting)



#### HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
  Add insert arrangement to end of number. Refer to insert availability chart on page 4 and
- pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-569731-35P designates shell size 8 with a 8-35 insert and pin contacts in normal position.

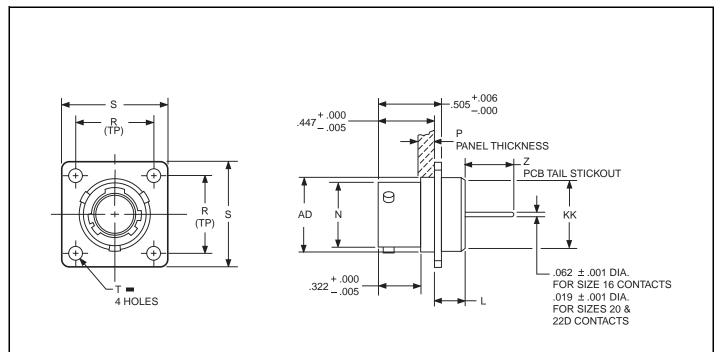
- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

										2	Z
Shell Size	Part Number	N +.001 –.005	P Max. Panel Thickness	R (TP)	S ±.016	T Dia. ±.005	V Thread Class 2A (Plated)	AD Dia. ±.005	SS Dia. +.000 –.016	Size 16 & 20 Contacts	Size 22D Contacts
8	88/91-569731-XXX	.473	.142	.594	.812	.120	.4375-28 UNEF	.516	.563	.257 – .200	.268 – .178
10	732-XXX	.590	.142	.719	.938	.120	.5625-24 UNEF	.633	.680	.257 – .200	.268 – .178
12	733-XXX	.750	.142	.812	1.031	.120	.6875-24 UNEF	.802	.859	.257 – .200	.268 – .178
14	734-XXX	.875	.142	.906	1.125	.120	.8125-20 UNEF	.927	.984	.257 – .200	.268 – .178
16	735-XXX	1.000	.142	.969	1.219	.120	.9375-20 UNEF	1.052	1.108	.257 – .200	.268 – .178
18	736-XXX	1.125	.142	1.062	1.312	.120	1.0625-18 UNEF	1.177	1.233	.257 – .200	.268 – .178
20	737-XXX	1.250	.142	1.156	1.438	.120	1.1875-18 UNEF	1.302	1.358	.257 – .200	.268 – .178
22	738-XXX	1.375	.142	1.250	1.562	.120	1.3125-18 UNEF	1.427	1.483	.257 – .200	.268 – .178
24	739-XXX	1.500	.142	1.375	1.688	.147	1.4375-18 UNEF	1.552	1.610	.257 – .200	.268 – .178

■ (+) .005 DIA (M)

All dimensions for reference only.

### MIL-DTL-38999 Series II Type Connectors with PCB contacts JTP02R box mounting receptacle (back panel mounting)



#### HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
  Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for
- pin-out indistrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-569741-35P designates shell size 8 with a 8-35 insert and pin contacts in normal position.

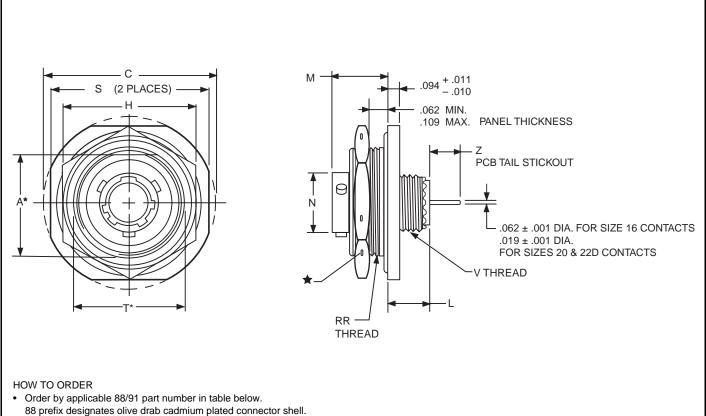
- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

										2	2
Shell Size	Part Number	L Max.	N +.001 –.005	P Max. Panel Thickness	R (TP)	S ±.016	T Dia. ±.005	AD Dia. ±.005	KK Dia. Max.	Size 16 & 20 Contacts	Size 22D Contacts
8	88/91-569741-XXX	.225	.473	.147	.594	.812	.120	.516	.531	.455 – .403	.466 – .409
10	742-XXX	.225	.590	.152	.719	.938	.120	.633	.656	.455 – .403	.466 – .409
12	743-XXX	.225	.750	.152	.812	1.031	.120	.802	.828	.455 – .403	.466 – .409
14	744-XXX	.225	.875	.152	.906	1.125	.120	.927	.953	.455 – .403	.466 – .409
16	745-XXX	.225	1.000	.152	.969	1.219	.120	1.052	1.078	.455 – .403	.466 – .409
18	746-XXX	.225	1.125	.152	1.062	1.312	.120	1.177	1.203	.455 – .403	.466 – .409
20	747-XXX	.225	1.250	.179	1.156	1.438	.120	1.302	1.328	.455 – .403	.466 – .409
22	748-XXX	.225	1.375	.179	1.250	1.562	.120	1.427	1.453	.455 – .403	.466 – .409
24	749-XXX	.225	1.500	.169	1.375	1.688	.147	1.552	1.578	.455 – .403	.466 – .409

All dimensions for reference only.

■ 🕀 .005 DIA 🕅

### MIL-DTL-38999 Series II Type Connectors with PCB contacts JT07R jam nut receptacle



91 prefix designates electroless nickel plated connector shell.

 Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

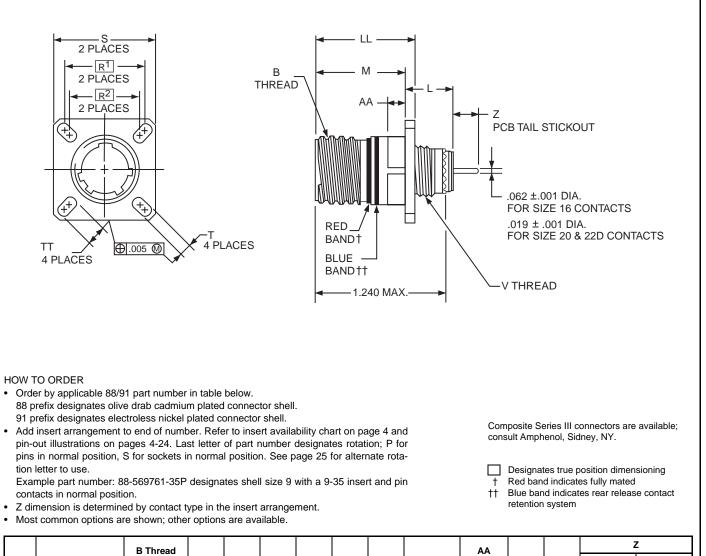
Example part number: 88-569751-35P designates shell size 8 with a 8-35 insert and pin contacts in normal position.

- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

- ★ .059 dia. min. 3 lockwire holes.
- Formed lockwire hole design (6 holes) is optional. "D" shaped mounting hole dimensions

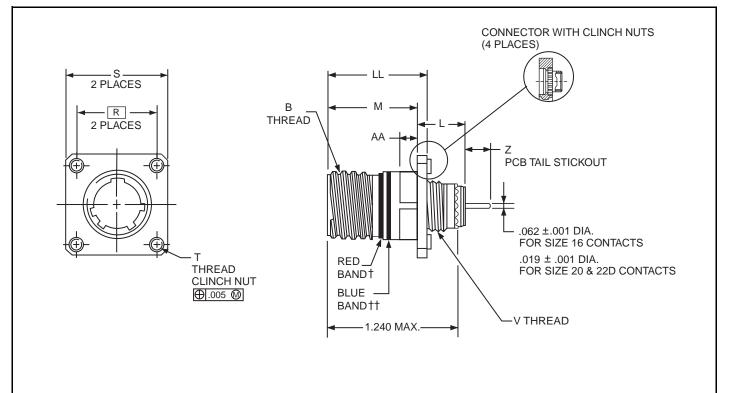
												Z	2
Shell Size	Part Number	A* +.000 –.010	C Max.	H Hex +.017 –.016	L Max.	M ±.005	N +.001 –.005	S ±.016	T* +.010 –.000	V Thread Class 2A (Plated)	RR Thread Class 2A (Plated)	Size 16 & 20 Contacts	Size 22D Contacts
8	88/91-569751-XXX	.830	1.390	1.062	.453	.438	.473	1.250	.884	.4375-28 UNEF	.8750-20 UNEF	.272 – .200	.283 – .178
10	752-XXX	.955	1.515	1.188	.453	.438	.590	1.375	1.007	.5625-24 UNEF	1.0000-20 UNEF	.272 – .200	.283 – .178
12	753-XXX	1.084	1.640	1.312	.453	.438	.750	1.500	1.134	.6875-24 UNEF	1.1250-18 UNEF	.272 – .200	.283 – .178
14	754-XXX	1.208	1.765	1.438	.453	.438	.875	1.625	1.259	.8125-20 UNEF	1.2500-18 UNEF	.272 – .200	.283 – .178
16	755-XXX	1.333	1.953	1.562	.453	.438	1.000	1.781	1.384	.9375-20 UNEF	1.3750-18 UNEF	.272 – .200	.283 – .178
18	756-XXX	1.459	2.031	1.688	.453	.438	1.125	1.890	1.507	1.0625-18 UNEF	1.5000-18 UNEF	.272 – .200	.283 – .178
20	757-XXX	1.576	2.156	1.812	.422	.464	1.250	2.016	1.634	1.1875-18 UNEF	1.6250-18 UNEF	.272 – .200	.283 – .178
22	758-XXX	1.701	2.280	2.000	.422	.464	1.375	2.140	1.759	1.3125-18 UNEF	1.7500-18 UNS	.272 – .200	.283 – .178
24	759-XXX	1.826	2.405	2.125	.422	.464	1.500	2.265	1.884	1.4375-18 UNEF	1.8750-16 UN	.272 – .200	.283 – .178
	•			•									

### **MIL-DTL-38999** Series III Type Connectors with PCB contacts **TVP00R** wall mounting receptacle (back panel mounting)



			B Thread								AA			Z	<u>r</u>
	Shell Size	Part Number	Class 2A (Plated) 0.1P-0.3L-TS	L Max.	M +.000 005	R ¹	R ²	S Max.	T +.008 –.006	V Thread Metric	Max. Panel Thickness	LL +.006 –.000	TT +.008 –.006	Size 16 & 20 Contacts	Size 22D Contacts
	9	88/91-569761-XXX	.6250	.469	.820	.719	.594	.948	.128	M12X1-6g	.234	.905	.216	.228–.178	.242–.181
	11	762-XXX	.7500	.469	.820	.812	.719	1.043	.128	M15X1-6g	.234	.905	.194	.228–.178	.242–.181
	13	763-XXX	.8750	.469	.820	.906	.812	1.137	.128	M18X1-6g	.234	.905	.194	.228–.178	.242–.181
	15	764-XXX	1.0000	.469	.820	.969	.906	1.232	.128	M22X1-6g	.234	.905	.173	.228–.178	.242–.181
	17	765-XXX	1.1875	.469	.820	1.062	.969	1.323	.128	M25X1-6g	.234	.905	.194	.228–.178	.242–.181
	19	766-XXX	1.2500	.469	.820	1.156	1.062	1.449	.128	M28X1-6g	.234	.905	.194	.228–.178	.242–.181
	21	767-XXX	1.3750	.500	.790	1.250	1.156	1.575	.128	M31X1-6g	.204	.905	.194	.228–.178	.242–.181
Γ	23	768-XXX	1.5000	.500	.790	1.375	1.250	1.701	.154	M34X1-6g	.204	.905	.242	.228–.178	.242–.181
	25	769-XXX	1.6250	.500	.790	1.500	1.375	1.823	.154	M37X1-6g	.204	.905	.242	.228–.178	.242–.181
-	All din	nensions for reference	e onlv.												

### MIL-DTL-38999 Series III Type Connectors with PCB contacts TVP00R wall mounting receptacle (back panel mounting) (with clinch nuts)



#### HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-628741-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

Composite Series III connectors are available; consult Amphenol, Sidney, NY.

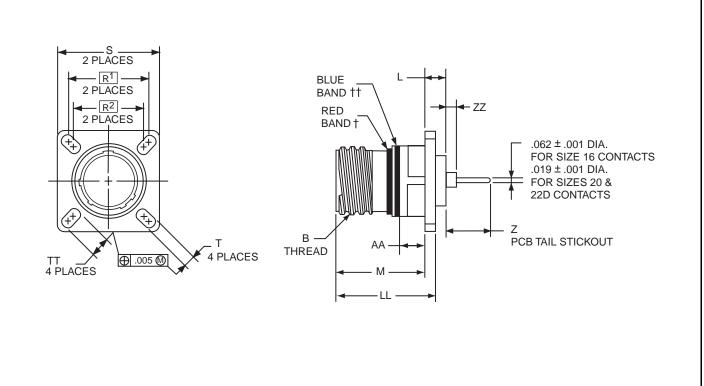
- Designates true position dimensioning
  - † Red band indicates fully mated
- tt Blue band indicates rear release contact retention system

		B Thread							AA		2	Z
Shell Size	Part Number with Clinch Nuts	Class 2A (Plated) 0.1P-0.3L-TS	L Max.	M +.000 005	R	S Max.	T Thread	V Thread Metric	Max. Panel Thickness	LL +.006 –.000	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-628741-XXX	.6250	.469	.820	.719	1.094	.112-40UNC-3B	M12X1-6g	.234	.905	.228–.178	.242–.181
11	742-XXX	.7500	.469	.820	.812	1.187	.112-40UNC-3B	M15X1-6g	.234	.905	.228–.178	.242–.181
13	743-XXX	.8750	.469	.820	.906	1.281	.112-40UNC-3B	M18X1-6g	.234	.905	.228–.178	.242–.181
15	744-XXX	1.0000	.469	.820	.969	1.344	.112-40UNC-3B	M22X1-6g	.234	.905	.228–.178	.242–.181
17	745-XXX	1.1875	.469	.820	1.062	1.437	.112-40UNC-3B	M25X1-6g	.234	.905	.228–.178	.242–.181
19	746-XXX	1.2500	.469	.820	1.156	1.531	.112-40UNC-3B	M28X1-6g	.234	.905	.228–.178	.242–.181
21	747-XXX	1.3750	.500	.790	1.250	1.625	.112-40UNC-3B	M31X1-6g	.204	.905	.228–.178	.242–.181
23	748-XXX	1.5000	.500	.790	1.375	1.750	.138-32UNC-3B	M34X1-6g	.204	.905	.228–.178	.242–.181
25	749-XXX	1.6250	.500	.790	1.500	1.875	.138-32UNC-3B	M37X1-6g	.204	.905	.228–.178	.242–.181

All dimensions for reference only.

Consult Amphenol for more information on ordering connectors with clinch nuts.

### MIL-DTL-38999 Series III Type Connectors with PCB contacts TVP02R box mounting receptacle



#### HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-569771-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

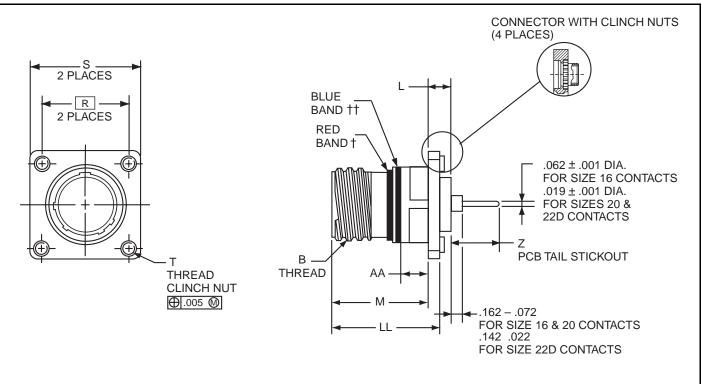
Composite Series III connectors are available; consult Amphenol, Sidney, NY.

- Designates true position dimensioning
- † Red band indicates fully mated
- †† Blue band indicates rear release contact retention system

		B Thread							АА				Z
Shell Size	Part Number	Class 2A (Plated) 0.1P-0.3L-TS	L Max.	M +.000 –.005	R ¹	R ²	S Max.	T +.008 –.006	Max. Panel Thickness	LL +.006 –.000	TT +.008 –.006	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-569771-XXX	.6250	.205	.820	.719	.594	.948	.128	.234	.905	.216	.460–.375	.471–.399
11	772-XXX	.7500	.205	.820	.812	.719	1.043	.128	.234	.905	.194	.460–.375	.471–.399
13	773-XXX	.8750	.205	.820	.906	.812	1.137	.128	.234	.905	.194	.460–.375	.471–.399
15	774-XXX	1.0000	.205	.820	.969	.906	1.232	.128	.234	.905	.173	.460–.375	.471–.399
17	775-XXX	1.1875	.205	.820	1.062	.969	1.323	.128	.234	.905	.194	.460–.375	.471–.399
19	776-XXX	1.2500	.205	.820	1.156	1.062	1.449	.128	.234	.905	.194	.460–.375	.471–.399
21	777-XXX	1.3750	.235	.790	1.250	1.156	1.575	.128	.204	.905	.194	.460–.375	.471–.399
23	778-XXX	1.5000	.235	.790	1.375	1.250	1.701	.154	.204	.905	.242	.460–.375	.471–.399
25	779-XXX	1.6250	.235	.790	1.500	1.375	1.823	.154	.204	.905	.242	.460–.375	.471–.399

# MIL-DTL-38999 Series III Type Connectors with PCB contacts TVP02R box mounting receptacle

### (with clinch nuts)



#### HOW TO ORDER

- Order by applicable 88/91 part number in table below.
   88 prefix designates olive drab cadmium plated connector shell.
   91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-628751-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

Composite Series III connectors are available; consult Amphenol, Sidney, NY.

Designates true position dimensioning

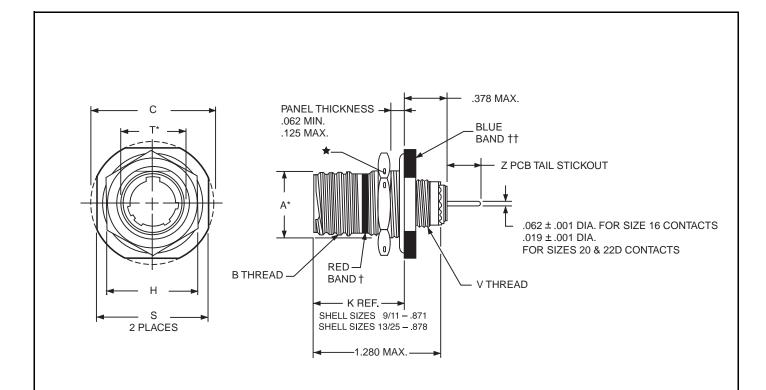
- † Red band indicates fully mated
- †† Blue band indicates rear release contact retention system

		B Thread						AA		2	Z
Shell Size	Part Number with Clinch Nuts	Class 2A (Plated) 0.1P-0.3L-TS	L Max.	M +.000 –.005	R	S Max.	T Thread	Max. Panel Thickness	LL +.006 –.000	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-628751-XXX	.6250	.205	.820	.719	1.031	.112-40UNC-3B	.234	.905	.460–.375	.471–.399
11	752-XXX	.7500	.205	.820	.812	1.125	.112-40UNC-3B	.234	.905	.460–.375	.471–.399
13	753-XXX	.8750	.205	.820	.906	1.172	.112-40UNC-3B	.234	.905	.460–.375	.471–.399
15	754-XXX	1.0000	.205	.820	.969	1.281	.112-40UNC-3B	.234	.905	.460–.375	.471–.399
17	755-XXX	1.1875	.205	.820	1.062	1.375	.112-40UNC-3B	.234	.905	.460–.375	.471–.399
19	756-XXX	1.2500	.205	.820	1.156	1.469	.112-40UNC-3B	.234	.905	.460–.375	.471–.399
21	757-XXX	1.3750	.235	.790	1.250	1.562	.112-40UNC-3B	.204	.905	.460–.375	.471–.399
23	758-XXX	1.5000	.235	.790	1.375	1.750	.138-32UNC-3B	.204	.905	.460–.375	.471–.399
25	759-XXX	1.6250	.235	.790	1.500	1.875	.138-32UNC-3B	.204	.905	.460–.375	.471–.399

All dimensions for reference only.

* Consult Amphenol for more information on ordering connectors with clinch nuts.

### MIL-DTL-38999 Series III Type Connectors with PCB contacts TV07R jam nut receptacle



#### HOW TO ORDER

- Order by applicable 88/91 part number in table below.
  88 prefix designates olive drab cadmium plated connector shell.
  91 prefix designates electroless nickel plated connector shell.
- Add insert arrangement to end of number. Refer to insert availability chart on page 4 and pin-out illustrations on pages 4-24. Last letter of part number designates rotation; P for pins in normal position, S for sockets in normal position. See page 25 for alternate rotation letter to use.

Example part number: 88-569781-35P designates shell size 9 with a 9-35 insert and pin contacts in normal position.

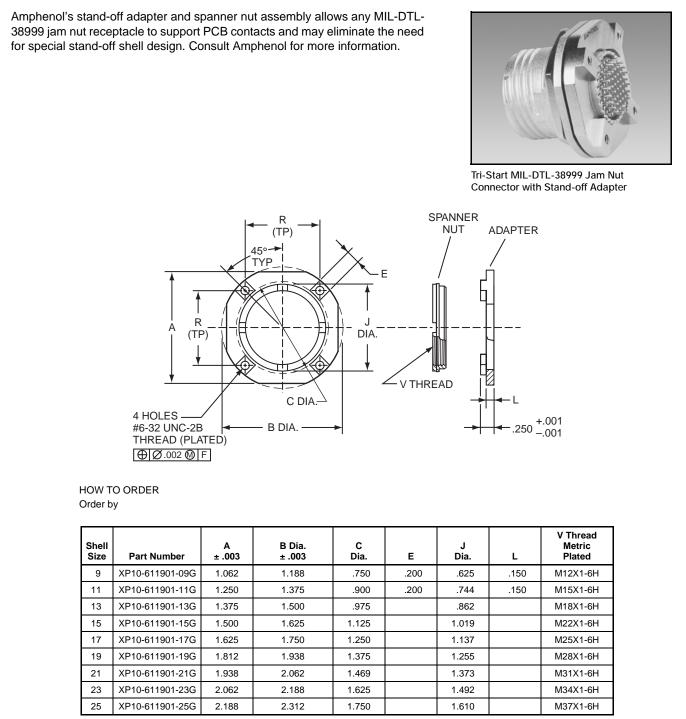
- Z dimension is determined by contact type in the insert arrangement.
- Most common options are shown; other options are available.

Composite Series III connectors are available; consult Amphenol, Sidney, NY.

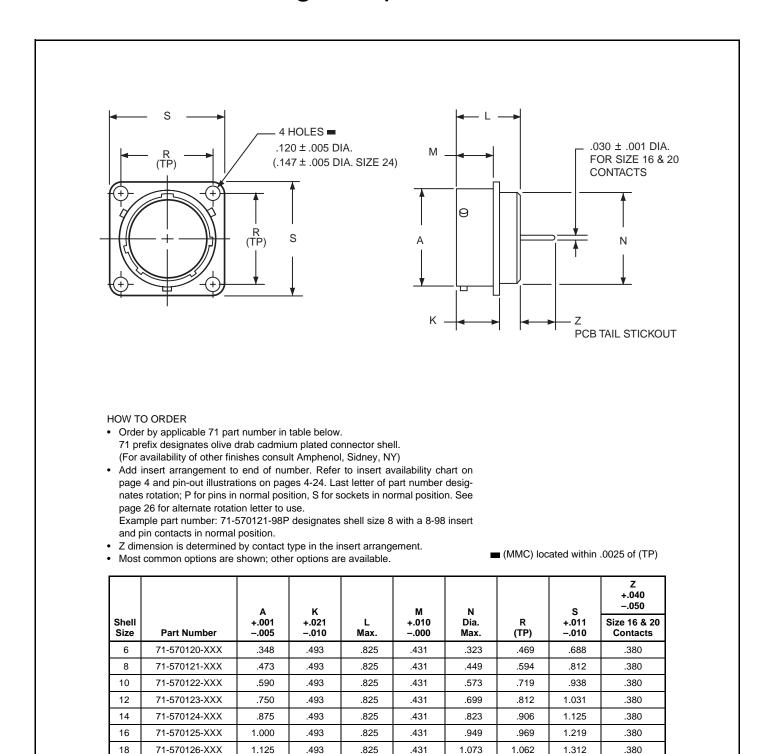
- † Red band indicates fully mated
- †† Blue band indicates rear release contact retention system
- ★ .059 dia. min. 3 lockwire holes.
   Formed lockwire hole design (6 holes) is optional.
  - "D" shaped mounting hole dimensions

									2	Z
Shell Size	Part Number	A* +.000 –.000	B Thread Class 2A (Plated) 0.1P-0.3L-TS	C Max.	H Hex +.017 –.016	S ±.010	T +.010 –.000	V Thread Metric	Size 16 & 20 Contacts	Size 22D Contacts
9	88/91-569781-XXX	.669	.6250	1.199	.875	1.062	.697	M12X1-6g	.244 – .200	.258 – .206
11	782-XXX	.769	.7500	1.386	1.000	1.250	.822	M15X1-6g	.244 – .200	.258 – .206
13	783-XXX	.955	.8750	1.511	1.188	1.375	1.007	M18X1-6g	.244 – .200	.258 – .206
15	784-XXX	1.084	1.0000	1.636	1.312	1.500	1.134	M22X1-6g	.244 – .200	.258 – .206
17	785-XXX	1.208	1.1875	1.761	1.438	1.625	1.259	M25X1-6g	.244 – .200	.258 – .206
19	786-XXX	1.333	1.2500	1.949	1.562	1.812	1.384	M28X1-6g	.222 – .177	.236 – .180
21	787-XXX	1.459	1.3750	2.073	1.688	1.938	1.507	M31X1-6g	.222 – .177	.236 – .180
23	788-XXX	1.575	1.5000	2.199	1.812	2.062	1.634	M34X1-6g	.222 – .177	.236 – .180
25	789-XXX	1.709	1.6250	2.323	2.000	2.188	1.759	M37X1-6g	.222 – .177	.236 – .180

## Stand-off Adapter for use with 38999 PCB connectors



### MIL-C-26482 Series 1 Type Connectors with PCB contacts PT02 box mounting receptacle



1.076

1.076

1.109

.556

556

589

1.199

1.323

1.449

1.156

1.250

1.375

1.438

1.562

1.688

.286

286

.253

20

22

24

71-570127-XXX

71-570128-XXX

71-570129-XXX

All dimensions for reference only.

1.250

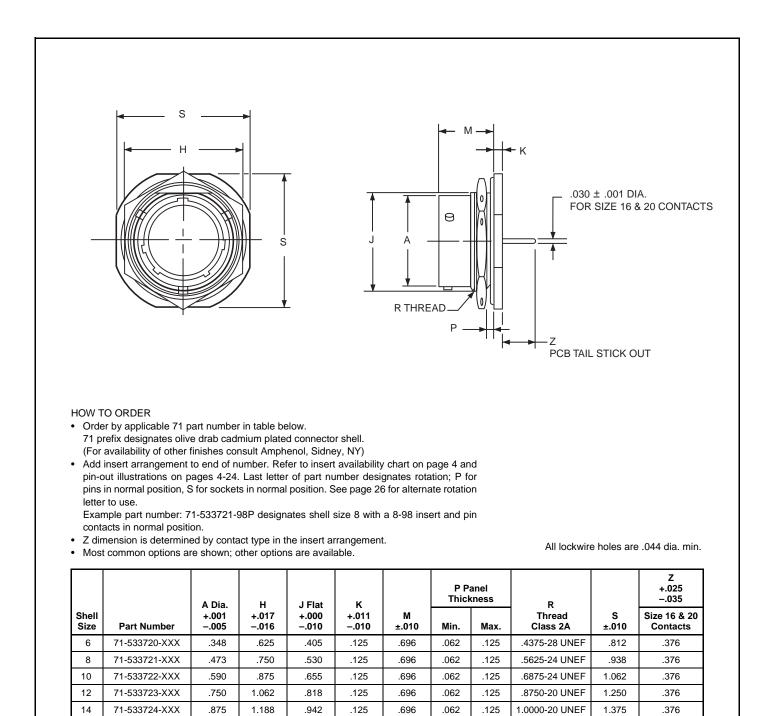
1.375

1.500

.650

.650

### MIL-C-26482 Series 1 Type Connectors with PCB contacts PT07 jam nut receptacle



.696

.696

884

.884

.917

.125

.125

156

.156

.156

.062

.062

.062

.062

.062

.125

.125

250

.250

.250

1.1250-18 UNEF

1.2500-18 UNEF

1.3750-18 UNEF

1.5000-18 UNEF

1.6250-18 UNEF

.376

.376

.367

.367

.334

1.500

1.625

1.812

1.938

2.062

71-533725-XXX

71-533726-XXX

71-533727-XXX

71-533728-XXX

71-533729-XXX

All dimensions for reference only.

16

18

20

22

24

1.000

1.125

1.250

1.375

1.500

1.312

1.438

1.562

1.688

1.816

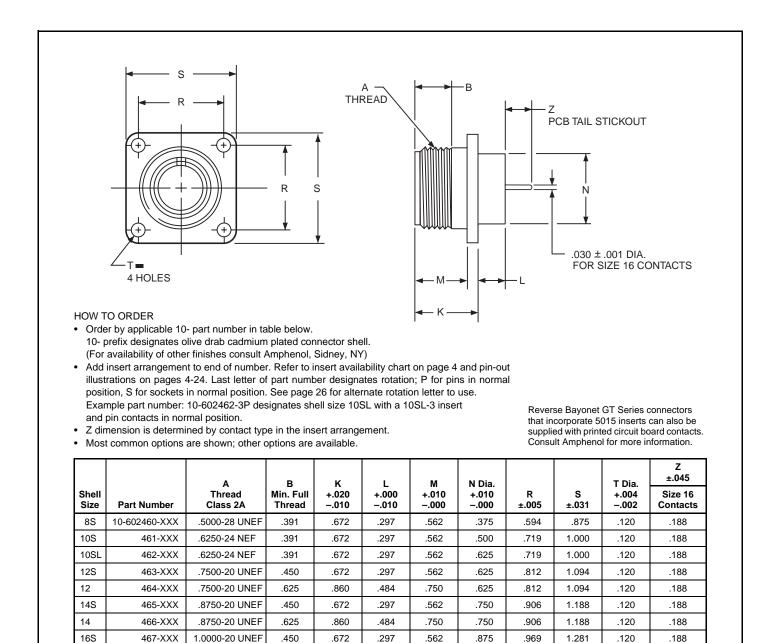
1.066

1.191

1.316

1.441

### MIL-5015 Type Connectors with PCB contacts MS3102R box mounting receptacle



All dimensions for reference only.

468-XXX

469-XXX

470-XXX

471-XXX

472-XXX

473-XXX

474-XXX

475-XXX

476-XXX

16

18

20

22

24

28

32

36

40

1.0000-20 UNEF

1.1250-18 NEF

1.2500-18 NEF

1.3750-18 NEF

1.5000-18 NEF

1.7500-18 NS

2.0000-18 NS

2.2500-16 UN

2.5000-16 UN

.484

.453

.453

.453

.453

.453

438

.438

.438

.750

.750

.750

.750

.812

.812

.875

.875

.875

.875

1.000

1.125

1.250

1.375

1.625

1.875

2.062

2.312

1.281

1.375

1.500

1.625

1.750

2.000

2.250

2.500

2.750

.120

.120

.120

.120

.147

.147

.173

.173

.173

.188

.188

.188

.188

.188

.188

.188

.188

.188

.969

1.062

1.156

1.250

1.375

1.562

1.750

1.938

2.188

.860

891

.891

.891

.953

.953

1.031

1.031

1.031

.625

.625

.625

.625

.625

.625

.625

.625

# Universal Header Assemblies for flex print or PCB connectors

### Mounts to all MIL-DTL-38999 and MIL-C-26482 Connectors

The use of connectors with printed circuit termination is rapidly gaining popularity due to the use of high volume, vapor phase or wave solder manufacturing processes. Termination of this style of connector to flex print or a printed circuit board represents a major cost in the manufacturing process for users. When adding flex or printed circuit board assemblies to an expensive filter or filter/transient protection connector, the total cost of a failed solder joint, a bent pin, or an

unanticipated electrical failure becomes prohibitive. The universal header assembly from Amphenol will provide for easy separation of the connector from the board on these occasions.

### Header Assemblies Provide Cost Savings

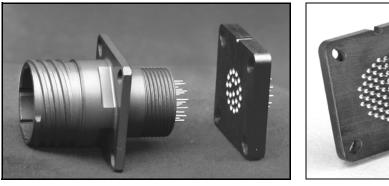
Incorporation of the header assembly provides the user with time and cost saving potentials. These header assemblies can be vapor phase or wave soldered to flex or printed circuit boards prior to the receipt of the EMI/EMP connector. Headers can be installed to standard connectors, allowing for electrical testing that would adversely affect the sensitive diodes, MOV's or capacitors in the EMI/EMP connectors. Expensive connector assemblies can be easily removed from and reattached to the header assembly as the manufacturing process dictates.

### **Mounting Applications**

Shell modifications are recommended, but are not necessary. The header assembly can be attached to connectors with standard flange placement or directly to the circuit board. The ideal application would involve either a single flange moved all the way to the rear of the connector or a double flange. Cinch nuts can be installed in either flange to allow easier mounting to the panel or the header assembly. The forward flange would mount the connector to the panel; the rear flange would be used to mount the header assembly. Various types of captivated or loose attaching screws can be utilized for unique applications. Amphenol universal headers are slotted to allow mounting to all series of MIL-DTL-38999 or MIL-C-26482 connectors without special alterations. They are of similar dimension as the flange of the mounting connector and would be approximately .185 inches (4.70 mm) thick.

### Incorporates a Shorter Pin/Socket Contact

The heart of the header assembly is a short pin/socket contact. The tall of the contact would accommodate standard throughhole diameter and thickness of the flex or printed circuit board materials. The socket is imbedded in the molded material, making electrical engagement with the printed circuit tail of the connector.



Headers provide easy separation of the connector from the PC board.

### **Cylindrical Configuration**

- 3 PCB stickout dimensions are available.
- Size 22D contacts use .175 thick headers
- Size 16 contacts use .195 thick headers
- Consult Amphenol for Size 20 contact use with headers.
- Headers for cylindrical connectors accommodate up to 128 pins. Consult Amphenol catalogs for mating connector contact layouts (12-092 and 12-090 for MIL-DTL-38999 and 12-070 for MIL-C-26482).

### Mounting to Rectangular ARINC Connectors

- Headers for ARINC connector arrangements accommodate up to 150 pins.
- Consult Amphenol for ARINC configurations and detailed dimensions.

#### Materials

- Body is molded from Torlon or PPS (Polyphenylene Sulfide)
- Electrical engagement areas of the header contact are plated with .00003 inches minimum of gold over .00005 inches minimum of nickel.

## Universal Header Assemblies for flex print or PCB connectors, cont.

The drawing below shows the standard universal adapter for use with MIL-DTL-38999 and MIL-C-26482 connectors. Consult Amphenol, Sidney, NY for drawings of headers for ARINC configurations.

> .125 .173 1.219 .128 .969 .906 .125 1.312 .128 1.062 .969 .194 .128 1.156 1.062 .194 .125 1.438 .125 1.562 .128 1.250 1.156 .194 125 1.688 .154 1.375 1.250 242 .125 .154 1.500 1.375 .242 1.812 See Suffix Chart

+.008

-.006

.128

.128

.128

Assemblies containing Size 22 contact only: .175 Assemblies containing Size 16 or 20 contacts: .195

R1

TP†

.719

.812

906

F RADIUS

R2

TP†

.594

.719

.812

тт

+.008

-.006

.216

.194

.194

050

NOTE Size 22 accepts .018 to .022 dia. PCB tails. Size 16 accepts .048 to .064 dia. PCB tails. Size 20 accepts .037 to .043 dia. PCB tails.

SIZE 22 CONTACT VIEW

020 + 001

PCB STICKOUT (SEE SUFFIX CHART BELOW)

PCB STICKOUT

SIZE 16 AND 20

CONTACT VIEW

(SEE SUFFIX CHART BELOW)

.040 ± .001 (SIZE 20) .0625 ± .0010 (SIZE 16)

† TP designates true position dimensioning.

Shell

Size

8/9

10/11

12/13

14/15

16/17

18/19

20/21

22/23

24/25

#### HOW TO ORDER INFORMATION

Assembly

Part Number

21-904008-XX()

21-904010-XX()

21-904012-XX()

21-904014-XX()

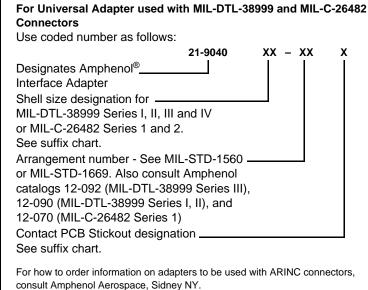
21-904016-XX()

21-904018-XX()

21-904020-XX()

21-904022-XX()

21-904024-XX()



VISUAL

F

Radius

.094

.094

.094

INDICATOR NOTCH FOR TOP & OF INSERT PATTERN

(SIZE & CONFIGURATION OPTIONAL)

G

±.005

s

±.005

.938

1.031

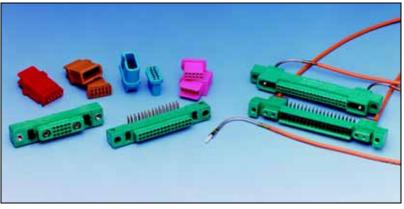


	Arrangement	Contact PCB Stickout**				
Shell Size Designation*	Number Suffix***	Suffix	B ±.015 Stickout			
08		1	.120			
10		2	.185			
12	Insert	3	.270			
14	Arrangement					
16	- Suffix from					
18	MIL-STD-1560 or					
20	MIL-STD-1669					
22	1					
24						

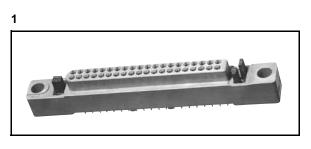
- Shell size designation for MIL-DTL-38999 Series I, II, III & IV and MIL-C-26482 Series 1 and 2.
- Examples: Shell size 9 use 08. Shell size 25 use 24. Size 22 contacts available in all 3 stickout lengths.
- Size 16 and 20 contacts available only in .185 and .270 lengths. Insert arrangement 14-97 and 15-97 are not available at this
- time. Consult Amphenol, Sidney, NY for information.

## Additional Products for PCB Application Amphenol[®] rectangular interconnects

Amphenol is also a leader in rectangular interconnects for printed circuit board application. Within the rectangular families of Amphenol interconnects are Low Mating Force MIL-C-55302 connectors and LRM Surface Mount Connectors.



Variety of Low Mating Force Rectangular Connectors including styles with fiber optics (right) and small styles with only 10 contacts (upper left).

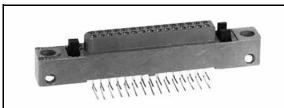




3



Λ



### LOW MATING FORCE MIL-C-55302 CONNECTORS

- · Superior electrical characteristics redundant current paths, low constrictive resistance, stable time/life contact resistance, uniform current densities
- · High performance polyester dielectric moldings
- Over 20,000 mating cycles with B³ Bristle Brush Bunch® contacts
- Significant reduction in mating force. Only 1.5 ounce max contact engaging and separating forces
- –65° to +125°C temperature rating
- High circuit count interconnections to 400 contacts per connector
- Two, three and four row patterns, 10 to 100 contacts per row, in one contact per row increments
- 0.100 in. center to center contact spacing, square grid
- Serviceability removable crimp contacts, repairable PC stud and solder less wrap contacts
- · Board support structure reinforcing reduced
- · Variety of contact terminations and platings
- · Accessories to suit latching, piloting and polarization variations
- Up to 256 keyed mating polarizations

### M55302/166 or 167 Mother Board, M55302/170 Daughter Board

1., 2. Two piece PCB connector featuring PCB stud or solderless wrap contacts in the MB Series and field repairable 90° PCB stud contacts in the DB Series.

### M55302/169 Input/Output

3. Rear release, rear removable crimp contacts for discrete wire cabling. I/O connector series mates with standard MB and PC receptacle series to provide external inputs/outputs.

### M55302/168 PC

4. 90° PCB stud contacts for side mounting on board. Mates with DB and I/O series.

#### Hybrid Rectangular Connectors with Brush/Power/Coax/Fiber **Optic Combinations**

Amphenol offers wide versatility of combining contact types in rectangular interconnects.

For more information on Low Mating Force Connectors see catalog 12-035 online at www.amphenol-aerospace.com

### Additional Products for PCB Application Amphenol[®] rectangular interconnects, cont.

### LRM SURFACE MOUNT CONNECTORS

The introduction of high speed integrated circuitry such as VHSIC and MMIC has enabled the Design Engineer to accomplish far more on his printed circuit board than ever before. This, coupled with the emergence of a revolutionary change in avionics packaging - modular avionic architectures - has created the need for a high performance, low insertion force PCB connector with significantly increased contact density.

The LRM (Line Replaceable Module) connector series are high performance, high density interconnects, specifically designed to connect printed circuit boards. The Amphenol Brush contact technology is the foundation of the LRM connector series.

#### LRM Connectors with Staggered Grid

- Advanced design to provide high contact density for high speed integrated circuitry in SEM-E and custom form factors
- 180 contact insert pattern grid in 8 rows: 0.100 inch spacing along the row with 0.050 inch between rows, rows offset 0.050 inch.
- Options include various shell designs to accommodate a wide range of PC board/heat sink combinations
- · Solder tail, wire wrap or compliant contact availability
- · ESD protection

### LRM Connectors with GEN-X Grid

- Higher contact density and improved electrical performance
- · All the features of the 180 contact pattern, including ESD protection
- Available in SEM-E and custom form factors
- 236 contact pattern grid in 8 rows: 0.075 inch spacing along the row with 0.060 inch between rows, rows offset 0.0375 inch

#### LRM Staggered Grid Airflow-thru Connectors

 Available for wider boards up to 0.425 inch. These accommodate standard brush tails in staggered pattern, but with increased spacing in the center, and they also provide more airflow cooling of inserts.

#### LRM Connectors with Many Contact and Shell Design Options

Flexibility to meet customer demands that include: combinations of brush and fiber optics; options for high speed contacts, RF contacts, or new high amperage RADSOK[®] contacts; incorporation of flex circuits; custom shells with multiple bays.

For more information on LRM Connectors see new catalog 12-037 at website www.amphenol-aerospace.com.

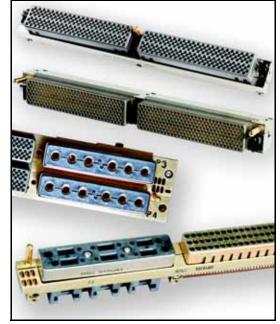
### **BACKPLANE ASSEMBLIES**

Amphenol is the leading manufacturer of custom backplane assemblies using high density, ruggedized, board-to-board backplane interconnects. These can incorporate brush contacts, pc tail, or press-fit compliant pin contacts, or fiber optic termini. They also can incorporate fork and blade contacts (see next page for fork and blade contact connectors).

- Electrical Backplanes Large panel sizes with high layer counts, and features such as high aspect ratio plating, small diameter plated-through holes, and controlled impedances.
- Optical Backplanes Fiber termination with Multi-Terminal (MT) optical ferrules. Ribbon cable sorting allows programming flexibility; thus rendering the entire system easily upgradeable.
- Hybrid Optical Backplanes Integrated electrical and optical systems in one discreet package for advanced avionics systems.

For more information on Backplane Assemblies from Amphenol Backplane Systems division, see publication SL-392 at websites:

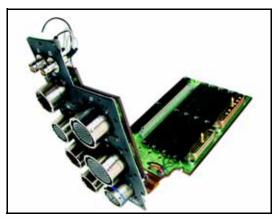
www.amphenol-abs.com or www.amphenol-aerospace.com.



From top to bottom: Staggered Grid, 2 Bay LRM; GEN-X Grid, 2 Bay LRM; LRM inserts with RADSOK contacts; LRM insert with MT ferrule fiber optics and brush contacts in a Differential Pair insert.



LRM Module Inserts (showing front and back of inserts) with PC Tails in Staggered Grid Pattern



Backplane Assembly with LRM Connectors with Brush Contacts on one side and Cylindrical Connectors with Press-fit Compliant Contacts on the other.

# Amphenol [®]Rectangular Interconnects additional products for PCB application

### UHD MODULE/BACKPLANE CONNECTORS WITH FORK & BLADE CONTACTS

Amphenol's wide range of board level interconnects also includes high density UHD Series module and backplane connectors. These use the staggered grid pattern but do not use brush contacts. The staggered grid pattern is 80 contacts per inch, .025 pitch in 8 rows. They are SEM-E format and are qualified to: EIA 15-763, DESC 89065, IEEE 1101.1 to 1101.9.

The UHD module connectors have surface mount blade contacts and the mating UHD backplane connectors have solderless press-fit tuning fork contacts. There are a wide range of high contact density patterns and the length and style can be tailored to meet customer requirements. They are rigid pin terminated to the board or flex terminated to the board. Coax, fiber optics and power contacts can also be integrated into the connector configuration. Other options include EMI shielding and UHD interconnects can be provided in a stacking configuration.

### NAFI SERIES WITH FORK & BLADE CONTACTS

Amphenol NAFI daughtercard and backplane connectors are another board level interconnect that uses the fork and blade contact termination. They provide a wide range of medium contact density patterns and meet MIL-C-28754 standards. Daughtercard termination is through-hole, using nickel/gold solder plated contacts. The mating interface is a blade contact which can be either parallel or perpendicular to the daughtercard. They are available with 2, 3, 4 and 5 rows of contacts, .100 x .100 pitch. They can be rigid pin terminated to the board or flex circuitry can be used to attach to the board.

Both UHD and NAFI interconnects are used in military and commercial aviation, in space applications, shipboard and in military vehicles. For more information see catalog 12-036 at www.amphenol-abs.com or www.amphenol-aerospace.com.

### PRINTED CIRCUIT BOARD TERMINAL BLOCKS

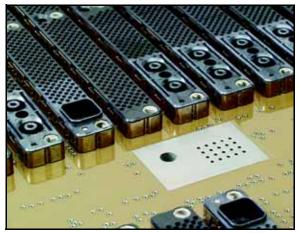
Amphenol Pcd division supplies wire-to-board discrete-wire connections in a variety of styles.

- Pluggable terminal blocks and headers in 3.5mm/.150" pitches in straight, angled, with locking ears, 2-tier, 3 tier, and low profile styles.
- Fixed terminal blocks in 5.0mm, .200", .250", .375" pitches in standard profiles, multi-tier, spring-clamp, high current and high voltage styles.
- Edgecard connectors that are screw terminated style in different size pitches.
- Custom designed terminal blocks with ear mounting options, DIN-rail mounting options, and others.

### WIRING INTERFACE MODULES

Amphenol Pcd also supplies an industrial board level interconnect that replaces discrete terminations with a single pluggable unit. Connectors can be D-Sub, ribbon cable, RJ style, Centronic or DIN types. Also diodes, LEDs, resistors, capacitors, relays or fuses can be included in the unit.

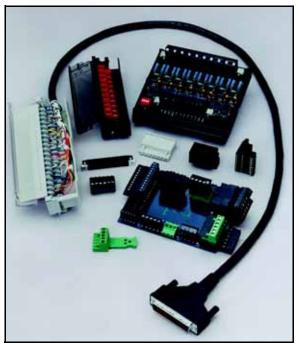
For more information on terminal blocks and wiring interface modules go online to www.amphenol-pcd.com.



UHD Backplane Connectors on Board, Rigid Pin Termination, with Fiber Optics, Coax or Power Contacts



NAFI Daughtercard Connector with Flex Termination



PCB Circuit Board Terminal Blocks and Wiring Interface Modules



### **Amphenol Corporation**

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