P558

FILTERED AND RECTANGULAR CONNECTORS











Amphenol CANADA MILITARY & AEROSPACE

For more than 50 years, Amphenol Canada Corp. a subsidiary of Amphenol Corporation has been an international leader in the manufacture of Rectangular I/O and EMI Filtered Connectors.

We design, manufacture and test EMI / EMP filter and non-filter connectors, which are used worldwide in military, aerospace, and commercial applications. As part of Amphenol Corporation, we have the advantage of access to technologies and processes of Amphenol's worldwide facilities. Our expertise in understanding and supporting our customers' interconnect needs has earned us a reputation of excellence among the world's leading users of electronic components.

CUSTOMER SERVICE

At Amphenol Canada, customer service is a solid commitment from all our employees. Our product managers, application engineers, product specialists, and sales representatives are able to answer your questions and assist you in choosing the right connectors for your applications.

Using Amphenol's on-line computer system, we are able to promptly update you on your order status, provide you with price and delivery quotations, and address any problems or questions you might have.

Whether you need standard or custom designed connectors, our marketing department is your liaison with Amphenol Canada's engineering, quality and manufacturing experts.

QUALITY AND RELIABILITY

Certified to ISO 9001:2015+ AS9100D Amphenol Canada's broad base of customers and the high levels of technology in which they are involved make it essential that Amphenol's own products are of the highest quality and reliability.

Please contact us for RoHS requirements.





R58



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Introduction and Specifications







Filter Connector

The Amphenol R58 series are high-performance environment-resistant, rectangular connectors designed to be compatible with all MIL-DTL-83733 connectors and Amphenol Canada is interchangeable with all M83733 connectors and the only qualified supplier for the Mil Spec JN1122.

FEATURES & BENEFITS

- Harsh environmental applications
- Shield and corrosion resistance
- Rear release crimp snap-in contacts
- Field proven assembly allow contacts to be inserted and extracted from the rear
- · Contacts are qualified to Military Specifications

The connectors are available in two shell sizes with a variety of hard and spring mounting configurations.

A broad range of contact arrangements is available from custom to 185 standard contacts. The standard contacts are available in sizes 12, 16, 20 and 22D in crimp and PCB. Fiber optic contacts are also available. Shells are machined aluminum alloy with several finish options, including Olive Drab Chromate over Cadmium, and Electroless Nickel.

Insulators are a high grade, thermoplastic. Silicone rubber is used for grommets, inter-facial seals and peripheral seals.

Filtered versions are also available (458 Series).

SPECIFICATIONS

DIELECTRIC WITHSTAND VOLTAGE:

- 1300 VAC for size 22 contacts
- 1500 VAC for power contacts
- · 500 VAC for shield contacts

CONTACTS:

- Contacts are M39029/57 & M39029/58 for size 22D, and M39029/4 & M39029/5 for sizes 20,16 & 12.
- Size 12 coax is M39029/50 & M39029/51. Fiber-Optic contacts available

MATERIALS: Shell Aluminum Alloy Insert Thermoplastic Hardware CRES=Corrosion Resistant Stainless Steel Contact Retention BeCu=Beryllium Copper

INSULATION RESISTANCE:

- 5000 MΩ @ 500 VDC
- Temperature range of -55°C to +125°C

CONTACT TERMINATIONS:

· Crimp, PCB

Military How-to-Order

Commercial Equivalent to the M83733 Military Spec

PART NUMBER KEY

1. Military	2. Connector Series	3. Base / Number	4. Class	5. Shell Size	6. Insert Pattern A or B
M	83733	/7	R	В	051

STEPS	PART #	DESCRIPTION
1. MILITARY	M	Military- Amphenol Canada offers a commercial equivalent to the M83733 Military specification

2. CONNECTOR 83733

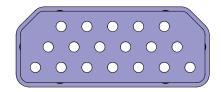
	/ NO.	CONTACT MOUNTING STYLE GENDER		UNTING STYLE			
	/1	Receptacle (Pin)	G	(4x) .281 (7.14) Thru Holes			
	/2	Plug (Socket)	Х	(2x) Guide Pins, (2x) Spring Mounts			
	/3	Receptacle (Pin)	Х	(2x) Guide Sockets, (2x) 6-32 mounting holes			
	/4	Plug (Socket)	K	(4x) .138-32 UNC-2B Mounting w/ Captive Spring Mount Assembly			
3. BASE SLASH	/5	Receptacle (Pin)	С	(4x) .138-32 UNC-2B Self-Locking Bushings			
NUMBER	/6	Receptacle (Pin)	F	(4x) .138-32 UNC-2B Clinch Nuts			
	/7	Plug (Socket)	Υ	(2x) .138-32 UNC-2B Mounting, w/ Spring Mount Assembly, (2x) Guide Sockets			
	/8	Receptacle (Pin)	Υ	(2x) Guide Pins, (2x) 6-32 mounting holes			
	/9	Receptacle (Pin)	М	(2x) .281 (7.14) Thru Holes			
	/10	Receptacle (Pin)	Н	(2x) .138-32 UNC-2B Self-Locking Bushings			
	/11	Receptacle (Pin)	Z	(2x) .138-32 UNC-2B Clinch Nuts			
	/12	Plug (Socket)	Н	(2x) .138-32 UNC-2B Mounting, w/ Spring Mount Assembly			
4. CLASS	R	Environmentally Res	istant				
T. OLASS	S	Space Environment Applications					
	Α	Small Shell					
5. SHELL SIZE	В	Large Shell					
Large Shell							
	018	18x sz 12 Contacts					
6. INSERT	032	32x sz 16 Contacts					
PATTERN A	051	51x sz 20 Contacts					
	131	131x sz 22D Contact	ts				
	030	30x sz 12 Contacts					
	048	30x sz 16 Contacts - 18x sz 12 Contacts					
	59W7	52x sz 16 Contacts - (W7) 7x COAX Contacts					
	064	64x sz 16 Contacts					
6. INSERT	071	56x sz 20 Contacts - 15 x sz 12 Contacts					
PATTERN B	71C15	56x sz 20 Contacts - (C15)15x sz 12 Contacts					
	078	38x sz 20 Contacts - 40x 16 Contacts					
	101	101x sz 20 Contacts					
	185	185x sz 22D Contacts					
·		100 100000000					

Commercial How-to-Order

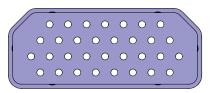
758

PART NUMBER KEY

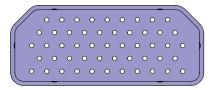
1. RoHS Compliance	2. Connector Series	3. Shell Size	4. Insert Patterns A or B	5. Contact Gender	6. Termination Style	7. Mounting Style	8. Shell Finish	
Е	R58	Α	018	Р	В	С	N	
STEPS		PART #	DESCRIPTION					
1. ROHS CO	MPLIANCE	E	RoHS Compliant	t (Omit for non-Ro	HS compliant co	nnectors)		
2. CONNECT	OR SERIES	R58	Rectangular M83	3733 Style				
a cuell cia	7 -	Α	Small Shell					
3. SHELL SIZ	45	В	Large Shell					
		018	18x sz 12 Contac	ts				
		032	32x sz 16 Contac	ets				
4. INSERT PA	TTERN A	051	51x sz 20 Contac	ts				
4. II(OLIII 1 A	WILLIAM A	084	86x sz 22 Contacts - 2x COAX Contacts					
		105F4		icts - 4x sz 16 Fibe	er Contacts			
		131	131x sz 22D Con	tacts				
		030	30x sz 12 Contac					
		048		cts - 18x sz 12 Coi				
		59W7		cts - (W7) 7x COA	X Contacts			
5 N.O.E.D.T. D.		064	64x sz 16 Contac					
5. INSERT PA	ALIERNB	071		cts - 15 x sz 12 Co				
		71C15 078		cts - (C15)15x sz 1				
		101	38x sz 20 Contacts - 40x 16 Contacts 101x sz 20 Contacts					
		185	185x sz 22D Contacts					
		P S	Pin (Receptacle)					
6. CONTACT	GENDER	H	Socket (Plug) Pin (Receptacle)	with FMI spring				
		G	Socket (Plug) wit					
			PC Tail	-1- 3				
7. TERMINAT	ION STYLES	B	Solder Cup					
	7. TEHWINATION OF TEES		Crimp					
		С	S/B 4x.138-32 U	NC-2B self locking	g bushings for re	ceptacle		
		F	(4x) .138-32 UNO	C-2B Clinch Nuts				
		G		hru Holes (Mounti	-			
		н	` ' '	38-32 UNC-2B Se 8-32 UNC-2B Spr			ount	
		К		Mounting w/Captiv				
8. MOUNTIN	G STYLE	M		hru Holes (Mounti				
			, , , ,	ide Sockets, 2x.10		·		
		X	,	ide Pins, 2x.138-3				
				ount Hardware, (2				
				UNC-2B Mountin	ıg, w/ Spring Μοι	unt Assembly,		
			(2x) Guide Socke	ide Pins, 2x.138-3	32 Mounting Hole	is.		
		Z	, , ,	uide Sockets, 2x.13				
		C		live Drab Cadmiun				
9. SHELL FIN	ISH	N	Electroless Nicke		•			
	S. G.I.EEE I IIVIGII		Zinc Nickel					
		Z						



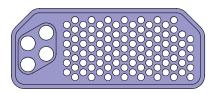
018			
QTY	Size		
18	12		



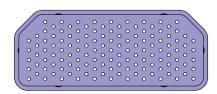
00	32
QTY	Size
32	16



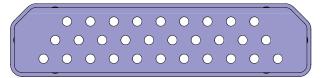
051				
QTY	Size			
51	20			



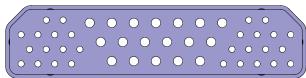
105F4				
QTY	Size			
101	22			
4	16 Fiber			



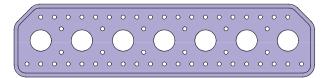
131			
QTY	Size		
131	22 D		



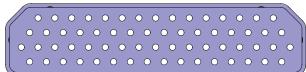
030				
QTY	Size			
30	12			



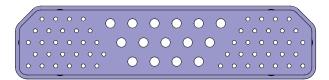
048			
QTY	Size		
30	16		
18	12		



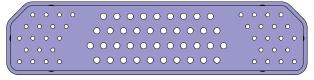
58	W7
QTY	Size
52	16
(W7) 7	Coax



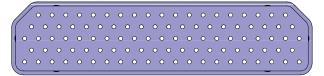
06	64
QTY	Size
64	16



071 and 71C15		
QTY	Size	
56	20	
15	12	
	(12 COAX for	
	71C15)	



07	78
QTY	Size
38	20
40	16

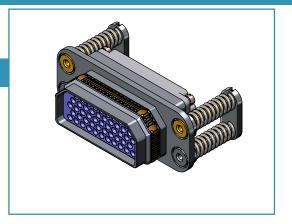


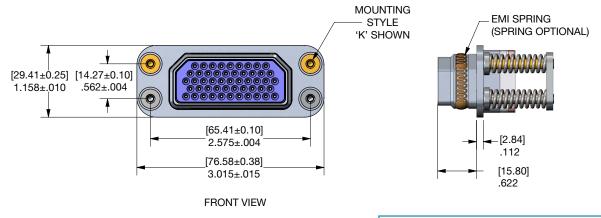
10)1
QTY	Size
101	20

|--|--|--|

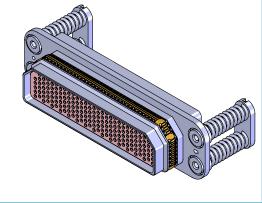
18	35
QTY	Size
185	22D

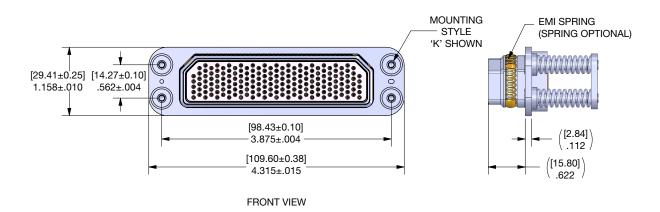
SIZE A PLUG



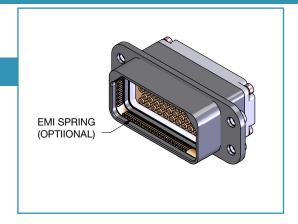


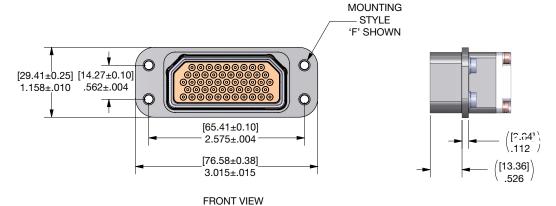
SIZE B PLUG



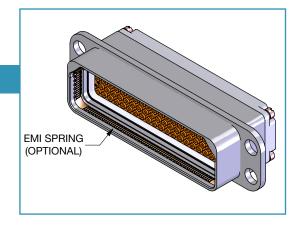


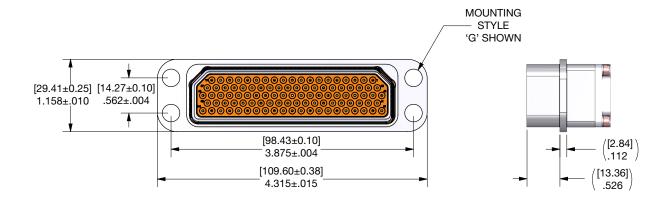
SIZE A RECEPTACLE





SIZE B RECEPTACLE

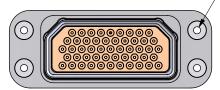




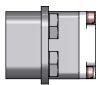
TYPE C PIN MILITARY, SOCKET COMMERCIAL TYPE



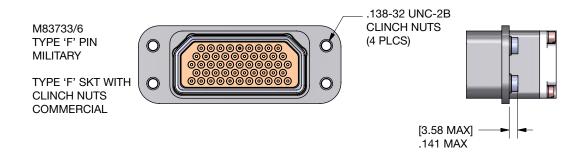
TYPE "C" SKT WITH BUSHINGS COMMERCIAL VERSION



-.138-32 UNC-2B BUSHING INCLUDED (4 PLCS)



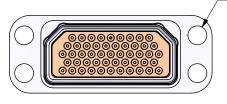
TYPE F PIN MILITARY, SOCKET COMMERCIAL TYPE



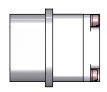
TYPE G PIN MILITARY, SOCKET COMMERCIAL TYPE

M83733/1 TYPE 'G' PIN MILITARY

TYPE 'G' SKT COMMERCIAL

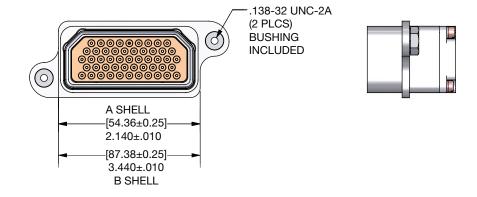


-[7.14±0.13] Ø.281±.005 (4 PLCS) MOUNTING HARDWARE PURCHASED SEPARATELY



TYPE H PIN

M83733/10 TYPE 'H' PIN

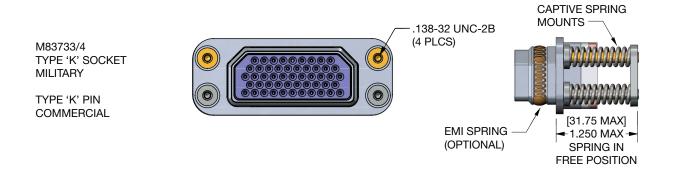


TYPE H SOCKET

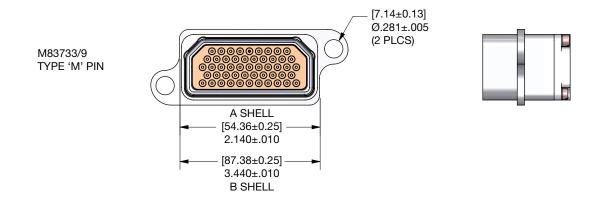
EMI SPRING OPTIONAL .138-32 UNC-2B M83733/12 (2 PLCS) TYPE 'H' SOCKET A SHELL [31.75 MAX] → [54.36±0.25] 1.250 MAX 2.140±.010 SPRING IN -[87.38±0.25]-FREE POSITION 3.440±.010

B SHELL

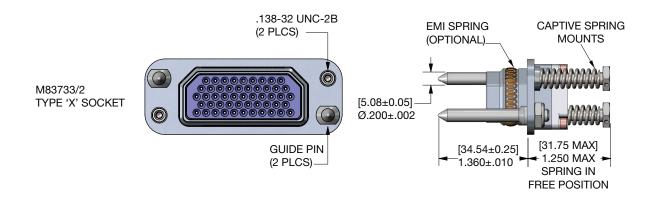
TYPE K SOCKET MILITARY, PIN COMMERCIAL TYPE



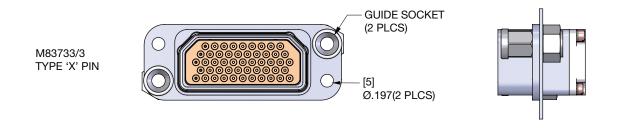
TYPE M PIN



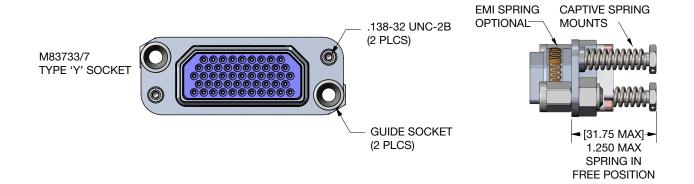
TYPE X SOCKET



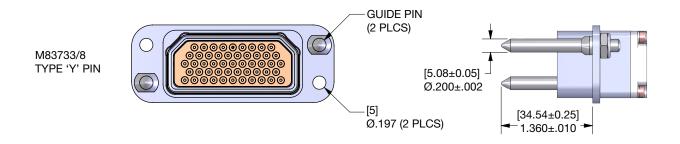
TYPE X PIN



TYPE Y SOCKET



TYPE Y PIN



TYPE Z PIN



1. RoHS Compliance	2. Connector Series	3. Shell Size	4. Backshell	5. Backshell Style	6. Plating	7. Customer Number
E	R58	В	Α	1	N	XXX

1. ROHS COMPLIANCE		
E	RoHS Compliant (Omit for non-RoHS compliant)	

2. CONNECTOR SERIES		
R58	Rectangular	

3. SHELL SIZE	
Α	Small Shell
В	Large Shell

4. B/	ACKSHELL
S	Straight
R	Right Angle
С	Custom

5. BACKSHELL STYLE							
1	Split, Saddle Clamp						
2	Split, EMI						
3	One Piece, Sealed, EMI						
4	One Piece, Saddle Clamp						

6. PLATING						
N	Electroless Nickel					
0	OD Chromate					
Z	Zinc Nickel					
С	Yellow CAD					

7. CU	7. CUSTOMER NUMBER						
XXX	Customer Number						





FILTER CONNECTOR DESIGN

Filter connectors have been used for over thirty years to provide cost and space effective solutions to EMI problems in a wide range of military and commercial applications including avionics systems, satellites, missiles, communications, control systems and tempest equipment. A low pass filter connector incorporates capacitors and/or ferrite inductors into the connector body. The two capacitor types commonly used in filter connectors for military or avionics applications are planar arrays and tubular capacitors. Each of these capacitor types is an efficient filter at high frequencies (Up to 1GHz) and has been proven to be extremely reliable when suitably assembled into a connector. Both planar and tubular designs feature Amphenol's unique solder-less construction which reduces stress on the ceramic elements and results in superior physical and thermal shock capabilities.

CAPACITOR TYPES

PLANAR ARRAY DESIGN

Amphenol Canada's planar design consists of planar ceramic capacitor arrays with optional ferrites assembled concentrically over the contacts and into the connector shell. The planars are compressed between rubber gaskets and have contact springs in each position which form a stress isolated connection with the contact body. The planars are grounded to the shell via a ground spring.

TUBULAR DESIGN

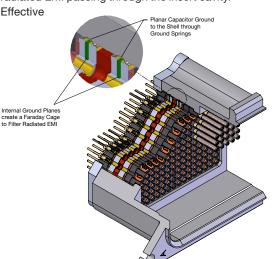
Amphenol Canada's tubular design consists of a ceramic tubular capacitor assembled onto a machined contact. The filter tube is connected to the contact with conductive rubber washers to provide a stress-isolated contact assembly. Grounding is achieved via a ground plate.

WHY USE AN ACC FILTER CONNECTOR

ACC uses a stress-isolated planar array utilizing retention clips instead of solder to electrically connect the planar to the contacts. This provides a more robust and durable design with respect to the typical shock and vibration of aerospace applications. Stress-isolated planar arrays out performs discrete filters by blocking out the radiated EMI as well as filtering out conducted EMI. The ground plate of a tubular design or the internal ground electrodes of a planar design are connected to the shell with minimal aperture size and present an effective barrier to radiated EMI passing through the insert cavity.

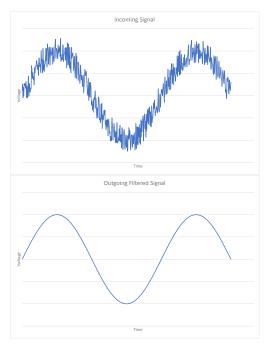
Fewer components = Cost Effective
Space Saving on the PCB

- Increased Reliability (Solder-less Designs)
- For retrofit applications or late design-in
- Effective against radiated and conducted EMI



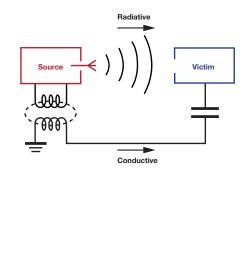
WHAT DOES A FILTER CONNECTOR DO?

A filtered connector filters out noise and cleans a signal through a low pass filter. They allow low frequency signals to pass through, but filter out the higher frequency signals noise/EMI.



ELECTROMAGNET INTERFERENCE (EMI) TYPES: CONDUCTED & RADIATED

Once in a system, EMI can distort signals and can interfere with system functionality. EMI can get into the system through conduction or radiation. Conducted EMI travels through the physically connected lines caused by other electronic devices in the system. Radiated EMI travels through air waves and can affect physically isolated lines.



FILTER CONNECTOR SELECTION

Selection of a particular filter circuit will depend on the required insertion loss characteristics and the system source and load impedances. By arranging the capacitor and ferrites in a variety of combinations a number of equivalent circuits may be attained. The ferrite elements always face the low impedance side of the filter. These filter types are available in a wide range of capacitance and voltage values and may be selected in virtually any combination within the connector insert. In addition to filter contacts, isolated contacts and ground contacts are available.

The following factors may affect the filter performance, and should be considered when selecting a filter connector and Amphenol Canada takes these into account when designing your filter solution.

FILTER CONNECTOR PARAMETERS

Operating/working voltage is specified for the normal signal line voltage. Dielectric Withstanding Voltage (DWV) is specified for the transient voltage surges.

Operating currents cause magnetic saturation of inductive elements (ferrites). Therefore filters with ferrite inductors (Pi, CL, LC and T) will perform much like C filters as the ferrite approaches saturation. The saturation point can vary by ferrite characteristics and size but typically occurs above 0.1 A. The DC current rating through the contact is much higher and only depends on the contact size.

Capacitance and filters can operate between -55°C to +125°C; however, the performance can degrade with changes in the temperature. Capacitance and insertion loss performance are shown at 25°C. The typical high capacitance (>500pF) dielectric (X7R) has temperature coefficients of $\pm 15\%$ from -55°C to +125°C. The typical low capacitance (<500pF) dielectric (C0G) has a negligible temperature coefficients of $\pm 0.3\%$ from -55°C to +125°C.

Additional transient voltage suppression requirements such as lightning strikes may necessitate the addition of diodes or MOV's to the PCB or in the connector.

CAPACITOR FILTER (C)

- 20 dB per Frequency Decade Typical Increase in Attenuation Slope
- Used mainly for High Frequency Noise
- With High Source and Load Impedance

L FILTER (L-C)

- 20 dB per Frequency Decade Typical Increase in Attenuation Slope
- Used where Source and Load Impedance are Dissimilar
- Ferrite Side of Filter is Connected to Lower Impedance Side of Circuit
- Capacitor Side to Higher Impedance Side

PI FILTER (C-L-C)

- 40 dB per Frequency Decade Typical Increase in Attenuation Slope
- Used where Applications Contain Relatively Higher Source and Load Impedance

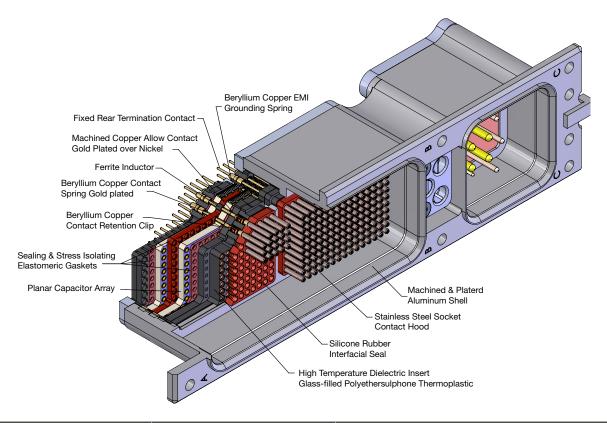
T FILTER (L-C-L)

- 20 dB per Frequency Decade Typical Increase in Attenuation Slope
- Used where Applications Contain Low Source and Load Impedance
- Switch-mode Power Supplies are Typical Applications

FILTER TYPES	FILTER CIRCUIT	BEST FILTERING APPLICATION
Pl	Mating/Front Termination/Rear Bead C	Unknown or medium source and load Impedance
LC	Mating/Front Termination/Rear	Low impedance on mating side, high impedance on termination side
CL	Mating-Front Termination/Rear	High impedance on mating side, low impedance on termination side
С	Mating/Front Termination/Rear	High source and high load impedance
Т	Mating-Front Bear C	Low source and low load impedance

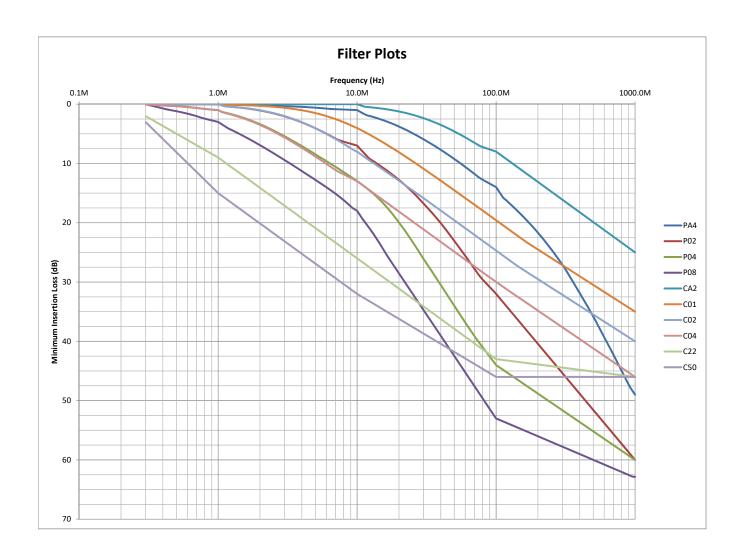
High source or load impedance >100ohms

Low source or load impedance >10ohms



TYPE		PI				C, LC, CL, T					
FILTER		PA4	P02	P04	P08	CA2	C01	C02	C04	C22	C50
Capacitance		400-800 pF	1.8-3.6 nF	4-8 nF	8-16 nF	200-400 pF	0.9-1.8 nF	1.8-3.6 nF	4-8 nF	22-40 nF	50-100 nF
	300 KHz	-	-	-	-	-	-	-	-	2	3
	1 MHz	-	-	1	3	-	-	-	1	9	15
Insertion Loss (dB)	10 MHz	1	7	13	18	-	4	8	13	26	32
	100 MHz	14	32	44	53	8	20	25	30	43	46
	1 GHz	49	60	60	63	25	35	40	46	46	46
Working voltage (VDC) (@ 25° & sea level)						200					
Dielectric Withstand voltage (VDC) (@ 25°C & 50 mA max charging current)						500					
Insulation Resistance (Gohms) (min) (@ 25°C & working voltage)					10						
Current Rating by Contact Size (continuous max, DC amperes)	#22 = 5 Amps #20 = 7.5 Amps #16 = 13 Amps #12 = 23 Amps										
Dissipation Factor @ 1kHz						3% Ma	ıx				

Note: Other capacitance values, mixed capacitance arrangements, ground and isolated contacts are available. Consult the factory for your particular applications. *Acceptance testing performance to 1 G Hz maximum



How to Order Filter ARINC 600

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PART NUMBER KEY

1. Filter	2. Shell Size	3. Insert Pattern	4. Contact Gender	5. Termination Style	6. Filter Style	7. Customer Number
485-	Α	051	Р	S	P08-	XXX

STEPS	PART #	DESCRIPTION
1. FILTER	458-	83733 Filter Connector
	A	A Size Shell
2. SHELL SIZE	В	B Size Shell
] = 5.24 5.101
	018	18x Size 12 Contacts
	032	32x Size 16 Contacts
	36F4	36x Size 20 Contacts, 4x Size 16 Fiber Contacts
3. INSERT PATTERN FOR SHELL SIZE A	051	51x Size 20 Contacts
SHELL SIZE A	084	86x Size 22 Contacts, 2x Coax Contacts
	105F4	101x Size 22 Contacts, 4x Size 16 Fiber Contacts
	131	131x Size 22D Contacts
		00 01 40 0 4
	030	30x Size 12 Contacts
	048 59W7	30x Size 16 Contacts, 18x Size 12 Contacts 32x Size 16 Contacts, 7x Coax Contacts
	064	64x Size 16 Contacts
3. INSERT PATTERN FOR	071	56x Size 20 Contacts, 15x Size 12 Contacts
SHELL SIZE B	071	38x Size 20 Contacts, 13x Size 12 Contacts
	101	101x Size 20 Contacts
	161	161x Size 22 Contacts
	185	185x Size 22D Contacts
	Р	Pin (Receptacle)
4. CONTACT GENDER	S	Socket (Plug)
	.	Cocket (Fixig)
	В	PCB
5. TERMINATION STYLE	S	Solder Cups
	Т	Crimp
	CA2-	200-400 (pF)
	C01-	1800-3600 (pF)
6. FILTER STYLE 'C' CIRCUIT	C02-	4000-8000 (pF)
	C10-	8000-16000 (pF)
	PA4-	400-800 (pF)
6. FILTER STYLE 'PI' CIRCUIT	P02-	1800-3600 (pF)
O. FILTER STYLE PI CIRCUIT	P04-	4000-8000 (pF)
	P08-	8000-16000 (pF)
7. CUSTOMER NUMBER	XXX	
	7071	

Amphenol



Amphenol Canada

605 Milner Avenue Toronto, ON Canada M1B 5X6 416-291-4401

Amphenol Aerospace Operations

40-60 Delaware Avenue Sidney, NY 13838 800-678-0141

Amphenol Commercial Air Division

40-60 Delaware Avenue Sidney, NY 13838 800-687-0141

Amphenol Nexus Technologies

50 Sunnyside Avenue Stamford, CT 06902 203-327-7300

Amphenol PCD

72 Cherry Hill Drive Beverly, MA 01915 978-624-3400

Amphenol SV Microwave

2400 Centrepark West Drive West Palm Beach, FL 561-840-1800

Amphenol Times Microwave, Inc.

358 Hall Avenue Wallingford, CT 06492 800-867-2629

Amphenol Fiber Systems International

1300 Central Expressway North, Suite 100 Allen, TX 75013 214-547-2400

Amphenol Borisch Technologies

4511 East Paris AVE Grand Rapids, MI 49512 616-554-9820

Amphenol Printed Circuits

91 Northeastern Boulevard Nashua, NH 03062 603-324-4500

Amphenol Invotec

Unit 1-3, Hedging Lane Industrial Estate Dosthill, Tamworth, B77 5HH United Kingdom +44 (0) 1827 263250

Amphenol Ionix Systems

Prospect House, Taylor Business Park Risley, Warrington, WA3 6HP United Kingdom +44 (0) 1942 685200

Amphenol Limited

Thanet Way Whitstable, Kent, CT5 3JF United Kingdom +44 (0) 1227 773200

Amphenol Socapex

948 Promenade De L'Arve – BP 29 74311 Thyez France +33 (0) 4 50 89 28 00

Amphenol Air LB SAS

2 Rue Clément Ader, Zac de Wé 08110 Carignan France +33 (0) 03 24 22 78 49

Amphenol AirLB GmbH

Am Kleinbahnhof 4 D-66740 Saarlouis Germany +49 (0) 68 31/98 10 0

Amphenol SEFEE

Z.I. des Cazes – BP243 12402 Saint-Affrique Cedex France +33 (0) 5 65 98 11 00

Amphenol Interconnect India

105, Bhosari Industrial Area Pune – 411 026 India +91 20 27120363

Amphenol Japan, Ltd.

471-1, Deba, Ritto-City Shiga, 520 3041 Japan +81 77 553 8501

Amphenol Martec Limited

St. Augustines Business Park Swalecliffe, Whitstable, Kent CT5 2QJ United Kingdom +44 (0) 1227 793 733

Amphenol Optimize

Carretera Internacional Km 6.5 Col. Parque Industrial Nogales, Sonora, México. C.P. 84094 +52 (631) 311-160

Amphenol Ionix Systems OÜ

Pikk Street 59b Kuressaare 93815 Estonia +372 4521 780

AMAO - European Sales Operations

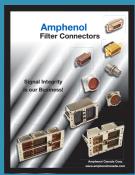
Via Barbaiana 5 20020 Lainate Milano, Italy +39 02 932 541

Amphenol Bar-Tec Ltd.

3 Hagavish st POB 2479 Kfar-Saba 44641 Israel +972-9-7644100

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Amphenol CANADA MILITARY & AEROSPACE



Filter Connectors
Catalog



Rectangular Catalog



Microminiature Catalog

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R27 Catalog



ARINC 600 Catalog



ARINC 404 Catalog